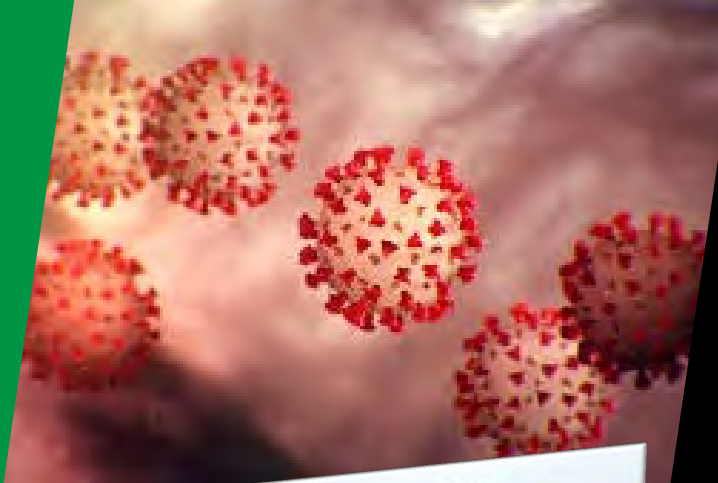


*Presented By*  
***Paul Rumbos***  
***MAJOR MEDICAL HOSPITAL SERVICES***



**Medical Gas Emergency Management &  
System Design in Pandemic Times  
NFPA 99 Code Changes**

**150 Cooper Road, Suite G-20  
West Berlin, NJ 08091  
Phone: 1-800-969-1300  
Prumbos@majormedicalinc.com**

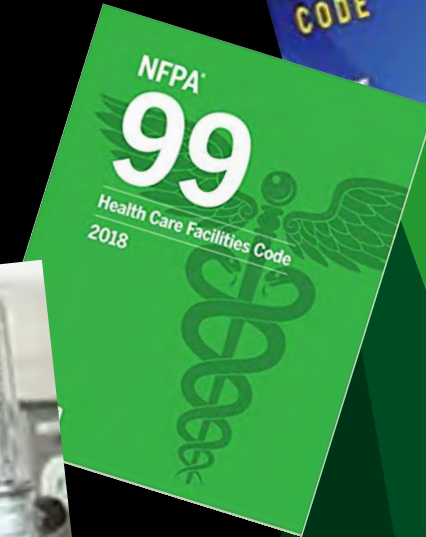


# *Paul Rumbos*

## Major Medical Hospital Services

▶ *Medical Gas Credentials: NITC/MGTI/MGPHO*

- ▶ *ASSE 6050 Certified Medical Gas Instructor*
- ▶ *ASSE 6030 Certified Medical Gas Verifier*
- ▶ *ASSE 6020 Certified Medical Gas Inspector*
- ▶ *ASSE 6010 Medical Gas System Installer*
- ▶ *MGPHO Credentialed Medical Gas Verifier*
- ▶ *NFPA 99 Committee Member (Alternate)*
- ▶ *ASSE 6000 Committee Member*
- ▶ *Affiliations in ASHE, ASSE and member in good standing with Hospital Engineers' Societies*



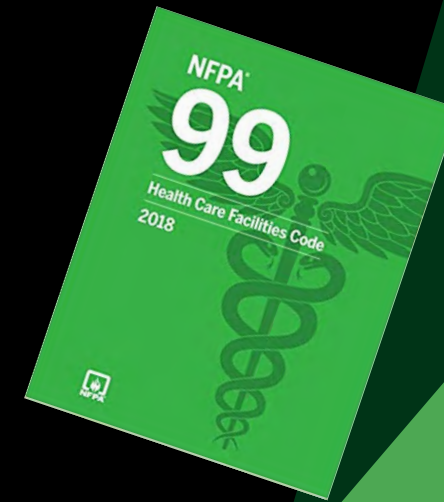
150 Cooper Road, Suite G-20  
West Berlin, NJ 08091  
Phone: (856) 768-1300

Prumbos@majormedicalinc.com

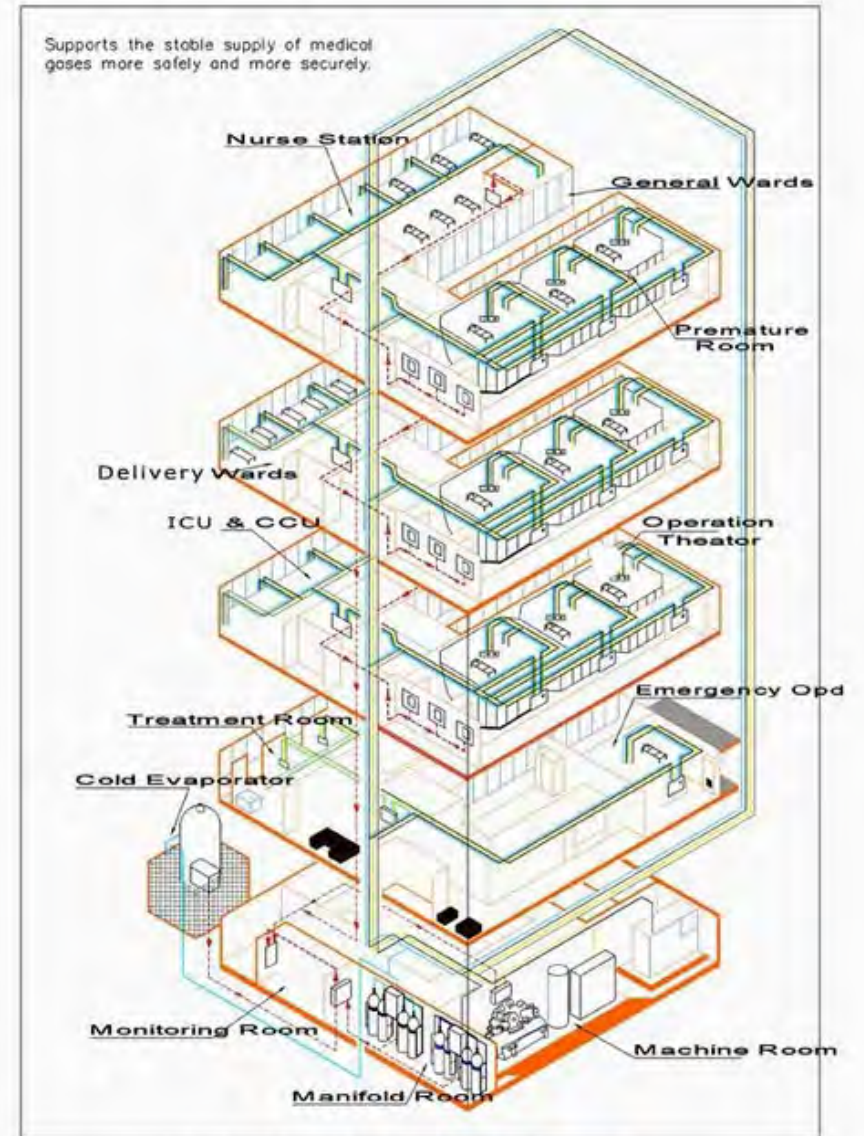
## IMPORTANT NOTICE AND DISCLAIMER OF LIABILITY CONCERNING THE USE OF THESE MATERIALS

The information in this presentation should not be confused with Federal, State, Provincial, or Municipal codes, standards, or regulations; insurance requirements; or national safety codes. These materials are to be used on a voluntary basis and should not be considered absolute.

Major Medical Hospitals Services and affiliates disclaims liability for any personal injury, property, or other damages of any nature, whatsoever, whether special, indirect, consequential, or compensatory, directly or indirectly resulting from the publication, use, or reliance on these materials. MMHSI makes no guarantee or warranty as to the accuracy or completeness of any information contained in this presentation.



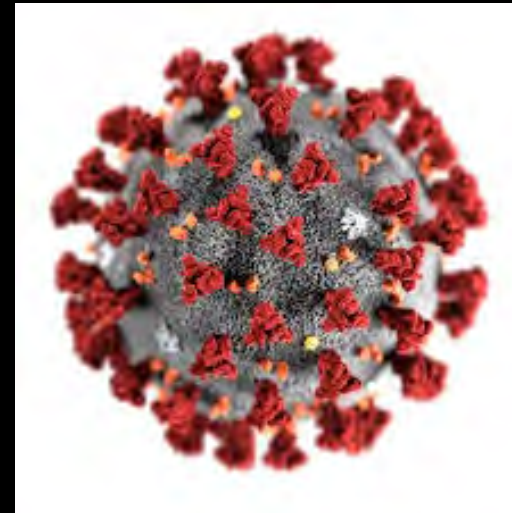
# Typical Category 1 Medical Gas Systems



Schematic Medical Gas Piping

# Presentation Outline

- ❑ Medical Gas Related Disasters
- ❑ Identifiable Medical Gas Issues Related to Infrastructure Caused by COVID 19
- ❑ Solutions and Recovery for Medical Gas Systems
- ❑ Future Design Specifications
- ❑ NFPA 99 Code Update
- ❑ Conclusions & Discussion

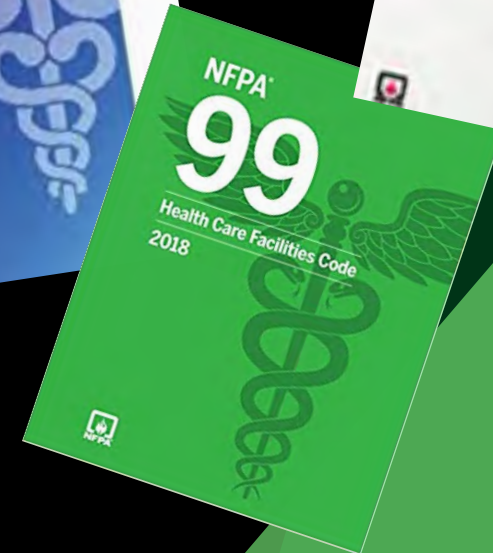


# Regulatory Codes & Standards

## NFPA 99: Health Care Facilities Code, 2015/2021 Edition

The scope of the NFPA 99: *Health Care Facilities Code* is to establish criteria to minimize the hazards of fire, explosion, and electricity in health care facilities providing services to human beings.

**Chapter 5, Gas and Vacuum Systems, covers the performance, maintenance, installation, and testing of nonflammable medical gas systems with operating pressures below a gauge pressure of 300 psi, vacuum systems used within health care facilities, waste anesthetic gas disposal (WAGD) systems, also referred to as scavenging systems, and manufactured assemblies that are intended for connection to the medical gas, vacuum, or WAGD systems.**



# Other Reference Guides

## CGA E-10: Maintenance of Medical Gas and Vacuum Systems at Health Care Facilities

- ✓ A guide to the preparation of a maintenance program regarding piped medical gas/vacuum systems in health care facilities.
- ✓ National codes require health care facilities with these systems to have an effective, documented maintenance program.
- ✓ Covers inspection and testing of Gas/Vacuum Outlets, Gas/Vacuum Alarm Systems, Compressed Gas Manifolds, Vacuum Pumps, Medical Air Compressors, Suggested Frequency of Inspection, Test Methods, & Documentation.
- ✓ Also, *CGA M-1*, P-1&2 Safe Handling, P-2.7 Guide for safe storage, Handling, and use of small portable liquid O<sub>2</sub> systems, P-2.6 Trans- filling Liquid O<sub>2</sub> use for Resp., P-30 Cryogenics, P-39 O<sub>2</sub> Rich Atm. & G-4 Oxygen

NFPA 55 Cryobulk



## *Medical Gas Related Disasters*

©CBS NEWS

# **22 COVID patients die in Indian hospital as leak cuts oxygen supply**



22 COVID patients die in Indian hospital as leak cuts oxygen supply

## *Medical Gas Related Disasters*



## *Medical Gas Related Disasters*



# *Medical Gas Related Disasters*

*What happened?*



# *Medical Gas Related Disasters*

## **Hospital Deaths**

- The Associated Press reported on four deaths in a Texas hospital. The initial report attributed the deaths to contaminated oxygen.
- Reports allege that the death toll has reached six with an additional 70 other patients under observation for hepatotoxic effects of the contaminant, which reliable sources have identified as trichloroethylene, a solvent used to clean pipes and gas tanks.

This tragedy supports and emphasizes the APSF's efforts to educate the anesthesia community about the dangers inherent in our gas pipeline systems, including the associated bulk supplies.



## Medical Gas Related Disasters

# 2 patients die at Maryland hospital after oxygen valve mistakenly turned off

Erica Carbajal - Friday, January 29th, 2021 [Print](#) | [Email](#)

[Share](#)

[Tweet](#)

[Share 23](#)

[Listen](#)

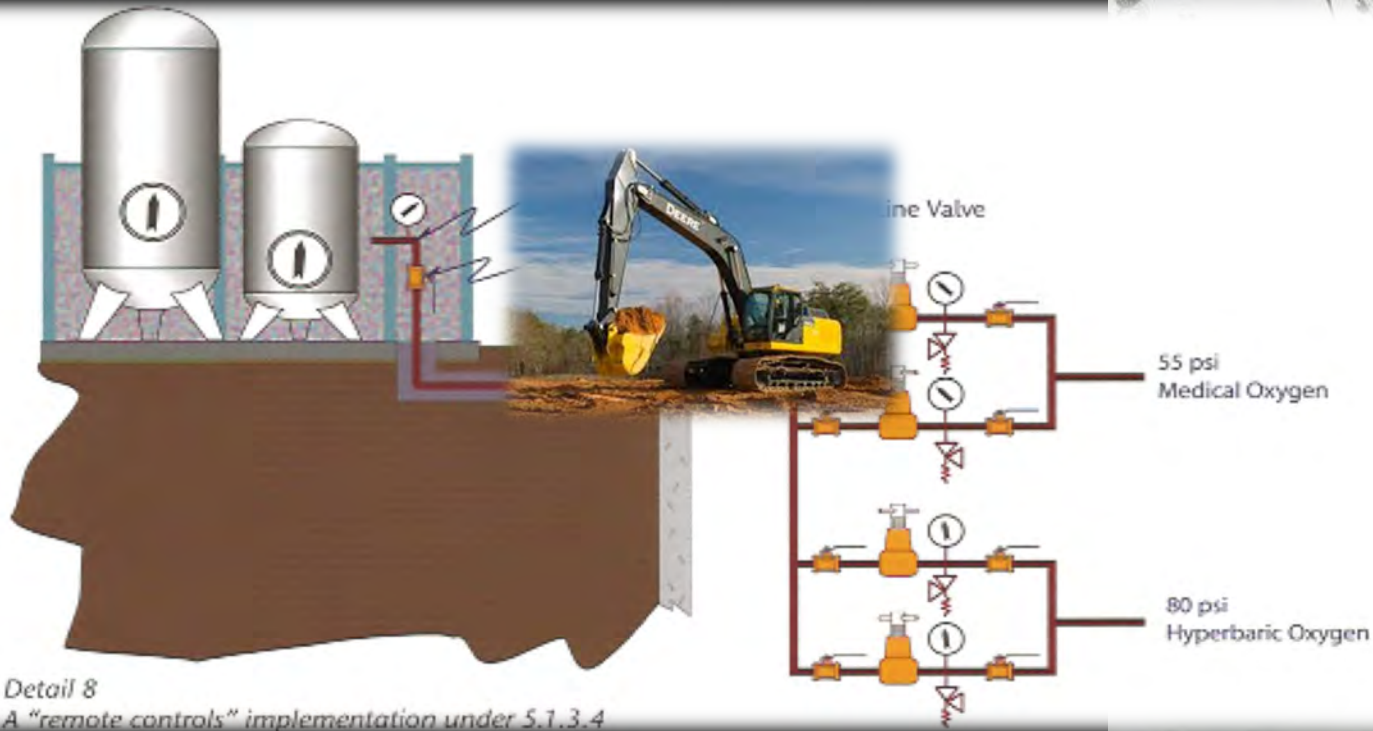


TEXT

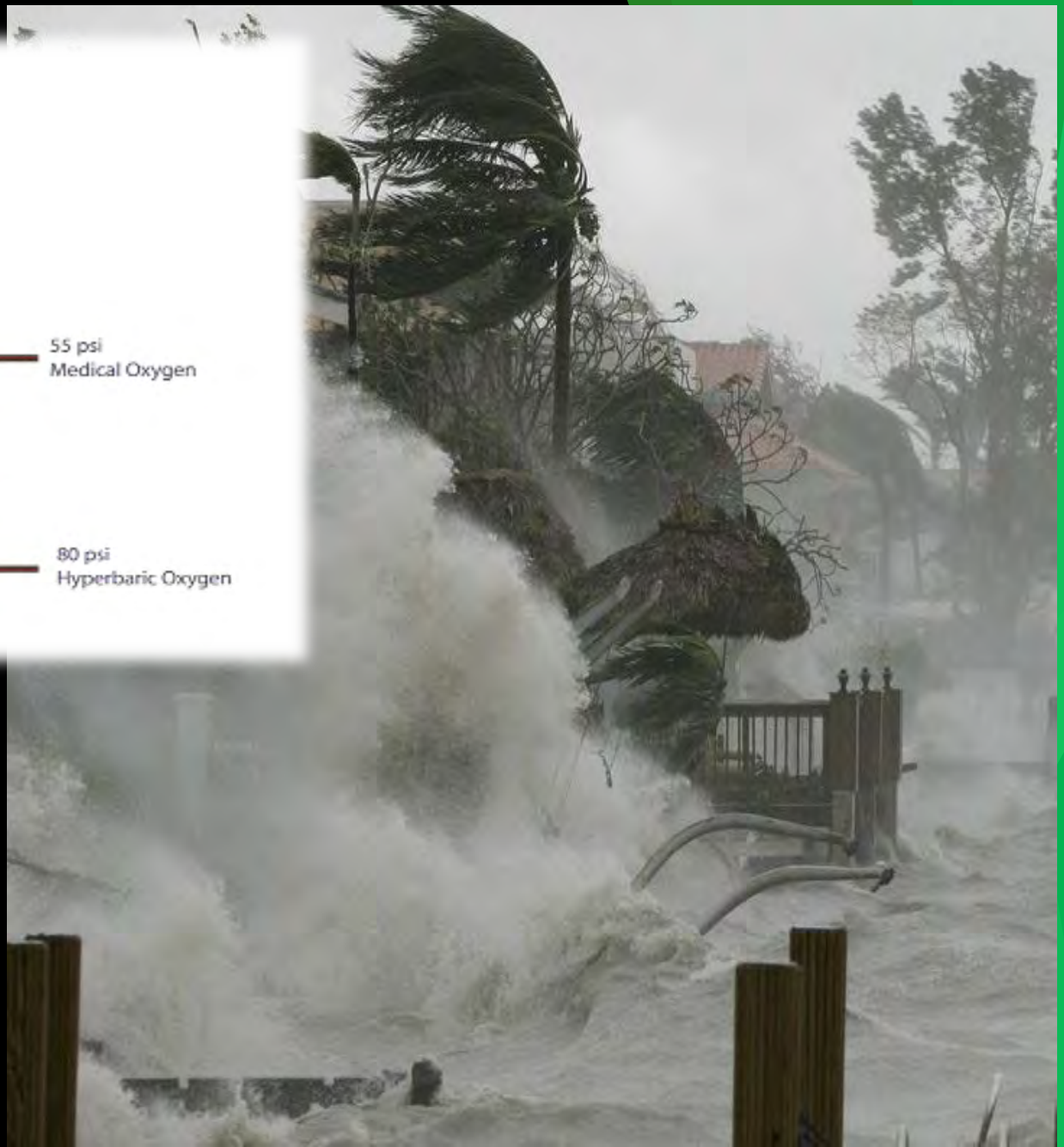
Two patients at Lanham, Md.-based Luminis Health Doctors Community Medical Center died after an oxygen valve was mistakenly turned off during maintenance Jan. 15, *FOX 5 DC* reported Jan. 28.

An oxygen valve was accidentally shut off during maintenance due to faulty valve labeling, according to a statement from a hospital spokesperson shared with *Becker's* Jan. 29. The hospital's team "immediately deployed portable oxygen to these patients," the statement said.

"We are saddened by this tragic accident and extend our deepest condolences to the families involved. We are communicating privately with them," the statement says. "We have taken action to prevent a similar occurrence in the future and have engaged outside experts as part of this review. Luminis Health Doctors Community Medical Center is committed to continuous improvement and providing the highest quality care to the communities we serve."



Detail 8  
A "remote controls" implementation under 5.1.3.4



# Cryogenic Fluid Central Supply Systems Supply Disasters

# COVID 19 & Medical Gas Conclusions

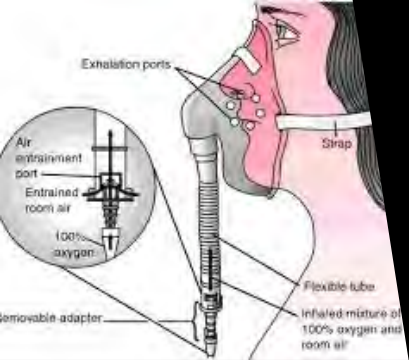
## Origin of COVID

- ▶ Identified COVID in late 2019
  - ▶ ARDS – Acute Respiratory Distress Syndrome
  - ▶ SARS – Severe Acute Respiratory Syndrome
- ▶ **COVID patients use 10X more O2 than average patient**

**EX: Vapotherm 100% @ 35 Liters in some cases**

**Oxygen Shortages because of therapies**





# Therapies

## Examples

- ▶ Higher O<sub>2</sub> Flow with simple, venturi or non-breather
- ▶ Mechanical Ventilation
- ▶ Bipap/CPAP
- ▶ *Vapotherm Technology*

Could create higher O<sub>2</sub> concentration in room (Why is that important?)



# Oxygen Shortages News Release

*COVID cases stress South Florida hospitals' oxygen supplies*



*Hospitals in U.S. South, Run Low on Oxygen Amid Covid Storm*

*The latest pandemic shortage: Oxygen*

*Covid-19 surges lead to oxygen shortages in several states*

*Why is delivering medical oxygen so complicated?*



*Shortage of Hospital Beds, Staff to deliver oxygen, Why US is Gasping for Breath as Delta*

*There's a Global Shortage of Medical Oxygen. Covid-19 Is Making It Worse.*



## Florida's Oxygen shortage: 4 things to know

Orlando Sentinel reported Aug. 13, 2021

Florida hospitals are treating the highest number of COVID-19 patients since the pandemic began, straining the supply of medical oxygen, the Orlando Sentinel reported Aug. 13.

Four things to know:

Florida hospitals were treating *15,358 COVID-19 patients* as of Aug. 13, the Florida Hospital Association told the *Orlando Sentinel*

Hospital officials have said their *oxygen needs are being met, but the oxygen supply chain is strained*

There is a *shortage of drivers* licensed to transport liquid oxygen. The pandemic spurred a wave of early retirements in the trucking industry

Providers have discovered that *high-flow nasal oxygen* increases survival rates compared to mechanical ventilation. But that uses five to 10 times the amount of oxygen as a mechanical ventilator, he said.

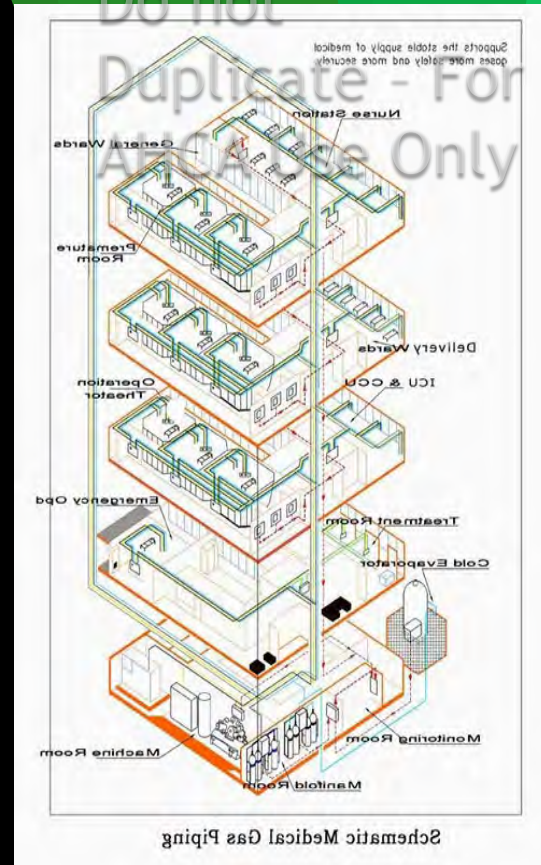


## KNOWING YOUR FACILITY

### Pandemic Response: What We Learned from Medical Gas Overuse

- Medical Gas System Capabilities
- Ventilator Usage
- Infrastructure (Can it Handle It)
- How your cryogenic fluid central supply system handles the usage
- Obsolescence of Systems
- New Facility Design
- Identifying Future Needs
- Utilize your Industry Experts
- Consider current or future codes for design of new systems

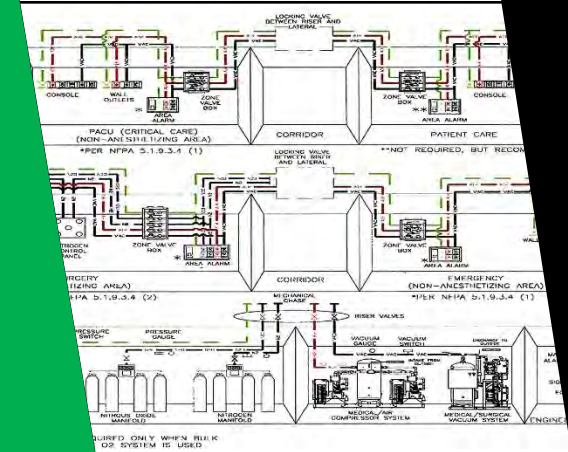
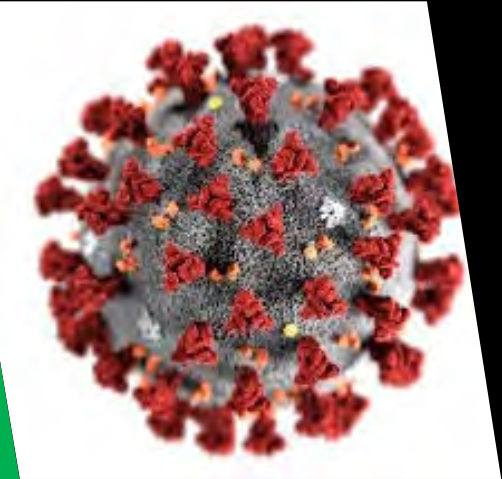
Example: If You Have a 500 Bed Facility,  
Can you Use 500 Vents or More?



# Pandemic Affects on Medical Gas

Look for...

- ▶ Patient Safety and Clinical Support Ventilator or Oxygen Therapy uses
- ▶ Cryogenic Fluid Central Supply System Icing
- ▶ Pipe sizes feeding COVID locations (ZVB) provides estimates for Flow and Pressure to Different Areas of the Building
- ▶ Facility Memory (location of medical gas components)
- ▶ Updated Drawings and Labelling (Service Valves, etc.)
- ▶ Risk Assessments (What Risks will there be)
- ▶ Medical gas storage and air exchanges for those locations
- ▶ Any Other Examples not mentioned?



Oxygen  
Medical USP Grade

O<sub>2</sub>

## Typical Solutions?

- Bring cylinders to patients or transport multiple tanks with headers/regulators/carts for back feeding.  
*(Always keeping safety in mind when transporting)*
- Call the Cryogenic Fluid System Supplier to bring an Oxygen Trailer/Truck with Vaporizers to site. Make sure area is cleared for truck **(How long will that take and other contingencies?)**.
- Communicate with your Medical Gas Company & Suppliers to acquire enough rental supplies, cylinders/headers regulator/hoses, on hand for catastrophes.
- Or just a thought, utilizing resources within network and other local facilities.



# Solutions and Recovery for Medical Gas Systems

## Cryogenic Systems

- ▶ Frequent surveys and rounds
- ▶ Hot Water Bath/Steam vaporizers and piping
- ▶ Back-feeding from specific areas within a facility Areas
- ▶ Dewar Systems or Manifold Systems
- ▶ Vaporizer changeovers
- ▶ Emergency headers or temporary manifolds in pandemic designated areas
- ▶ See [MGPHO.org](http://MGPHO.org) for additional resources
- ▶ This presentation will be posted on [majormedicalinc.com](http://majormedicalinc.com)

Use Documentation for Emergency Preparedness (EPP).

*When updating Cryogenic System look to size Vaporizers correctly*



*Remember*  
Chapters 5 & 9:  
Storage of Medical Gas Cylinder

- ▶ 5.1.3.3.4.1 Full or empty medical gas cylinders, when not connected, shall be stored in locations complying with
- ▶ 5.1.3.3.2-5.1.3.3.3 permitted in the same room or enclosures as respective central supply systems.
- ▶ 9.3.6 Medical Gas Storage or Transfilling  
9.3.6.5.2.1 Very Important on Ventilation



**NOTICE**

**MEDICAL  
GAS STORAGE**

# Important New Technologies Building System Categories

## “EZ Find” Technology

- ▶ New technology allows for combo unit and access to sensors.
- ▶ Also includes “EZ Back Feed”
- ▶ Vertical Valve box only uses 1 stud bay
- ▶ 5 Year Warranty on Pipeline Product



## Zone Valves Area Alarm Combo



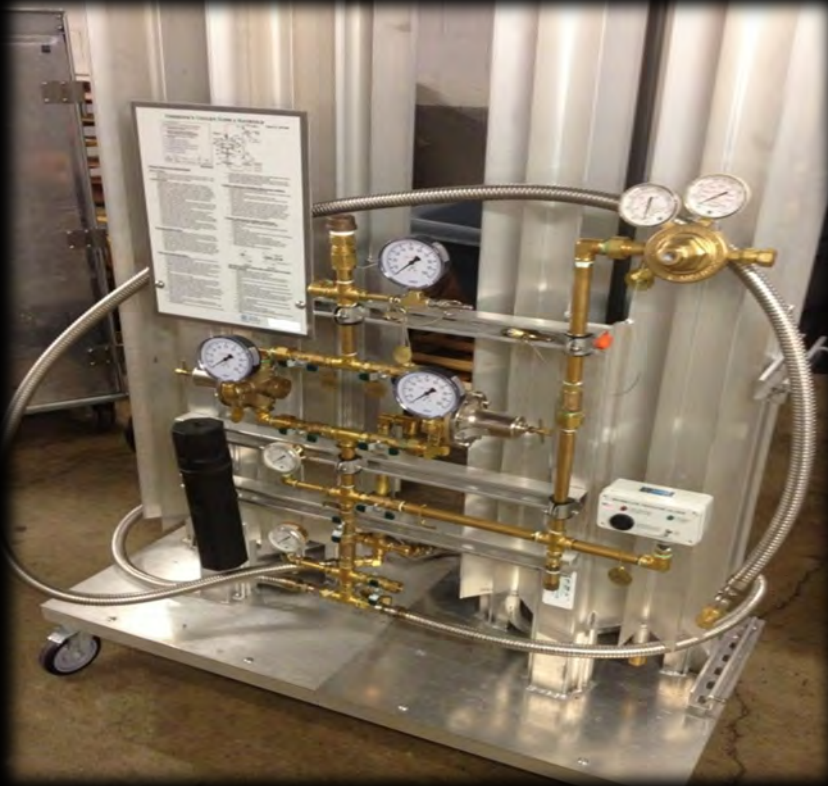
## Vertical Zone Valves Box



## Emergency Management

# Alternative Oxygen Supply

Emergency  
Oxygen  
Supply  
Manifolds





## Emergency Oxygen Manifold in Use

## Chapter 5: Oxygen Concentrator Supply Units (5.1.3.5.11)

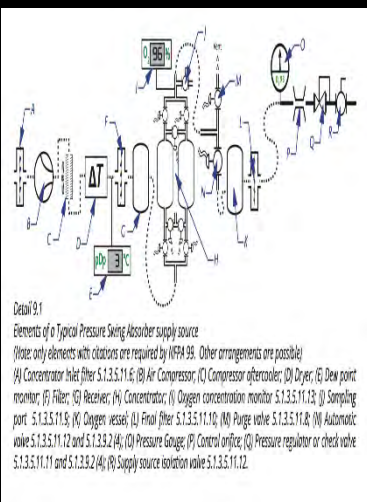
Normal air is about 21% oxygen and 79% nitrogen

- ❑ Molecular sieve removes the nitrogen
- ❑ A vent, blower, or pump is used to remove the nitrogen and recycle the sieve.
- ❑ Sieve bed also removes particulates/contaminants
  - Filter required downstream, to remove stray particulate
  - Intake air requirements not as stringent as medical air



# Chapter 5: Oxygen Concentrator Supply Units (5.1.3.5.11)

- ❑ Valved sample port and vent (to outside) are required
- ❑ “Outlet” valve to isolate all components from the pipeline required to be both manual and automatic
  - Manual to isolate source if needed for maintenance
  - Automatic if oxygen concentration drops too low (contaminated sieve bed)



# Medical Air

*Contact your supplier for:*

- *Portable Medical Air Tanks*
- *Ambulatory Medical Air Systems 3-20 HP*
- *Concentrators*



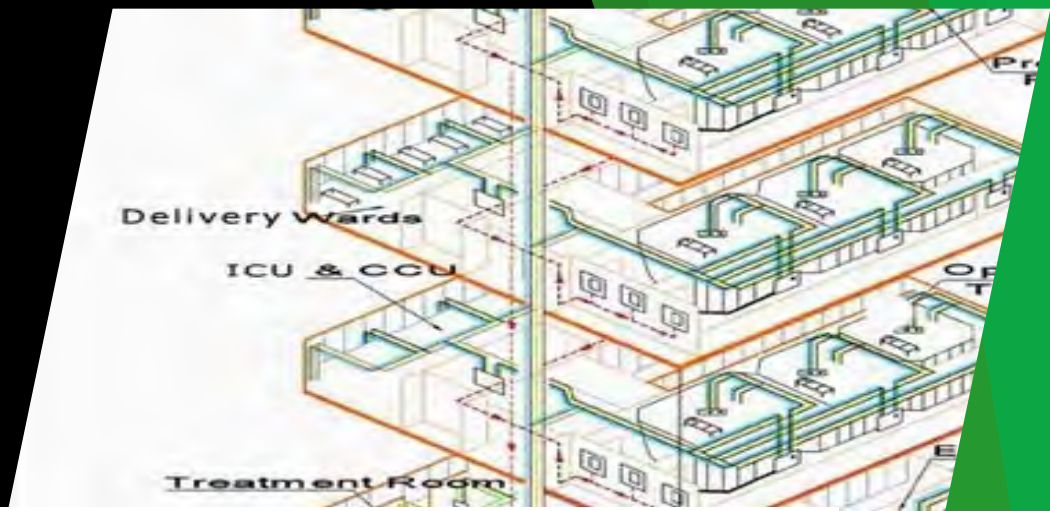
# New Technology in the Marketplace:

## Ventec Life VOCSN

- ▶ All-in-One Integrated Emergency Preparedness Device
- ▶ Portable Suction Pump, Oxygen Concentrator & Ventilator
  - ▶ 9-Hour Battery Life for mobilization



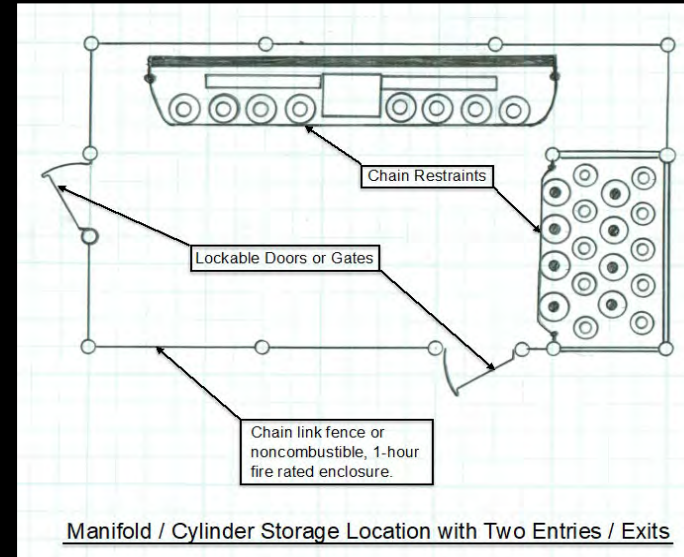
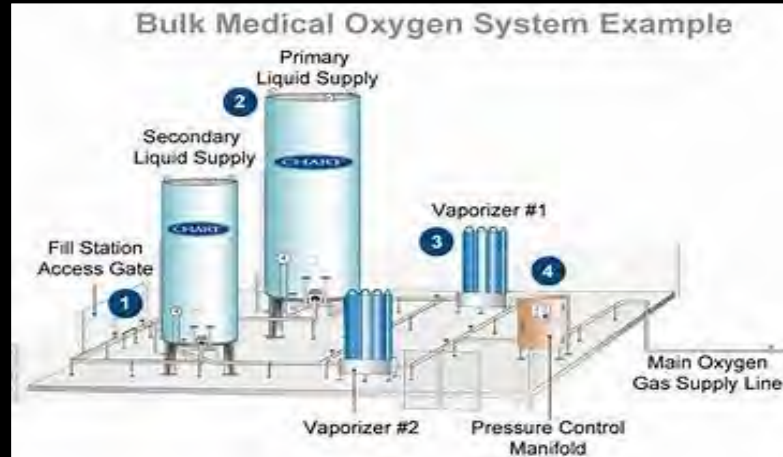
# Forward Thinking Designing Medical Gases for the Future



A few things to remember...

## Chapter 5: Design and Construction

All outdoor locations require 2 forms of egress 5.1.3.3.2 (3)



2018 Change: 5.1.3.3.2 (4) If greater than 200 ft<sup>2</sup>, you must provide a minimum of two entry/exit.

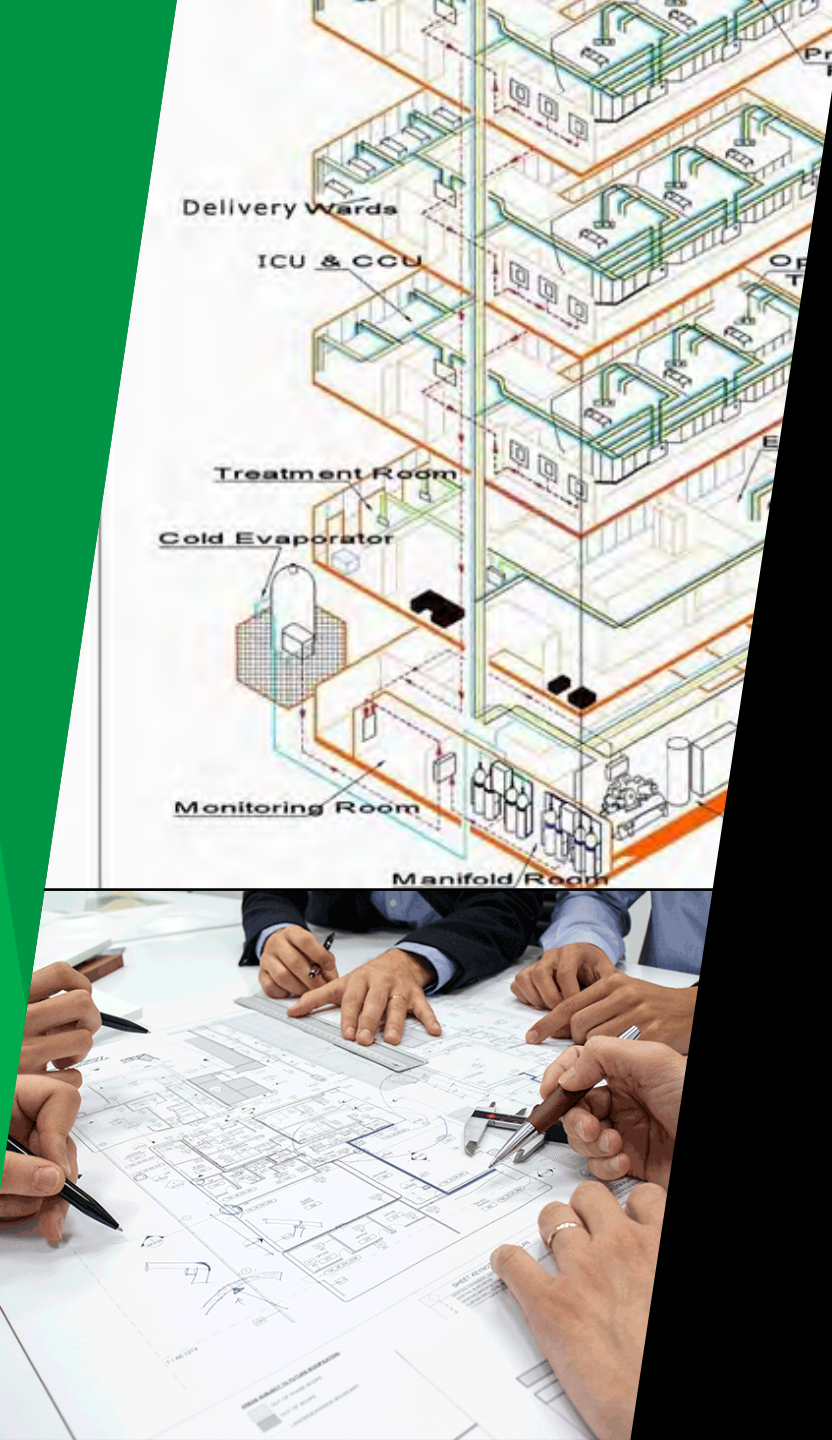
# Capital Planning Based on Risk



- ▶ Obsolescence of Medical Gas Source Equipment
- ▶ Design Factors Involving Medical Gas
- ▶ Supporting Critical Care Areas
- ▶ Pandemic Increases Perils

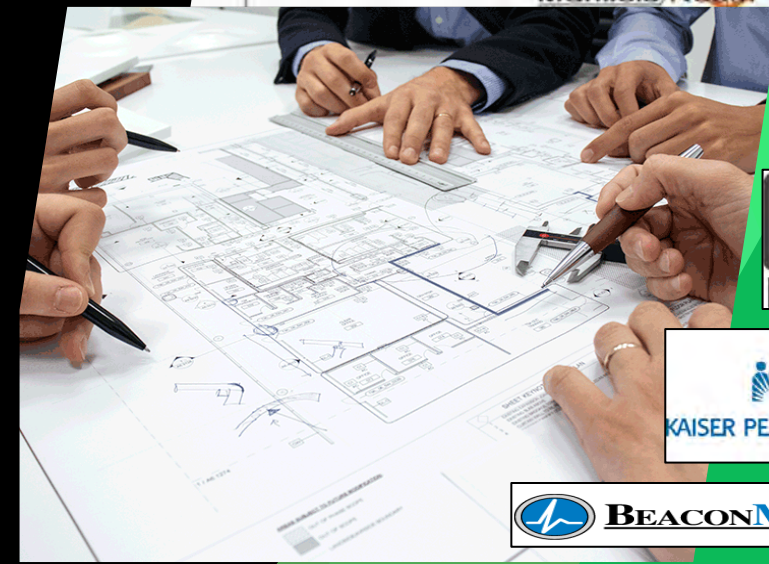
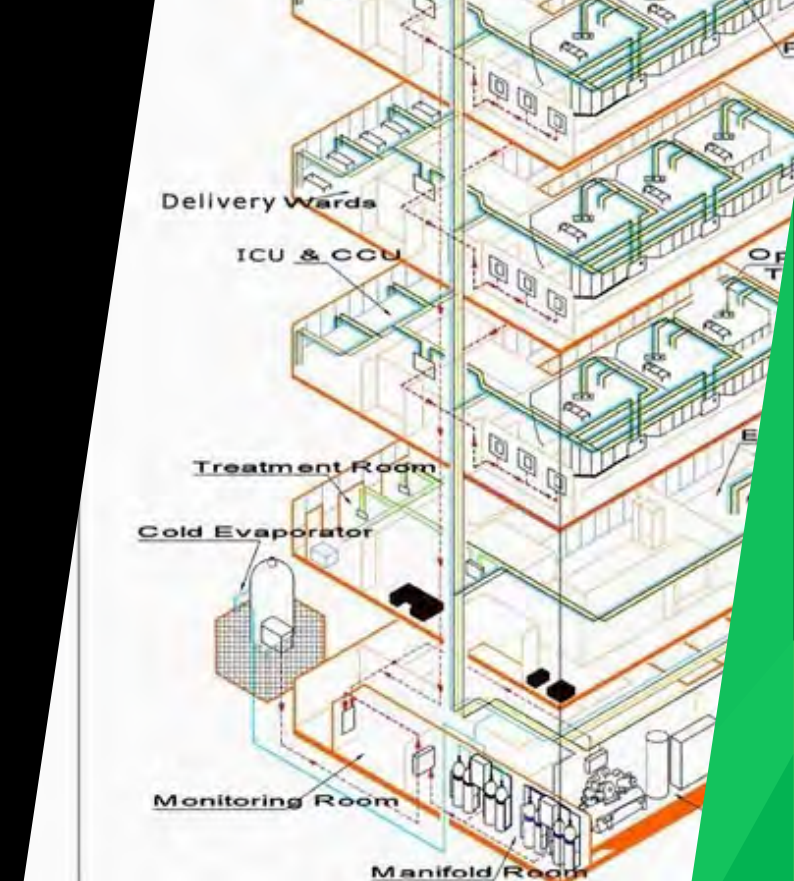
# Future Design Specifications for Medical Gases

- ▶ New and existing building renovations
- ▶ Engineers, architects, get them involved early
- ▶ Support staff or third-party medical gas experts involved
- ▶ Pipe sizing for specific areas for pandemic preparedness
- ▶ Labelling to current pipeline accuracy
- ▶ Documentation and drawing reviews for “as-built” on any new renovations
- ▶ Alleviate stress to infrastructure of the medical gas systems
- ▶ Pipe Size Evaluations are important  
(size to 1.5 capacity?)
- ▶ Source auxiliary connections throughout facility  
Future Valves



# Medical Gas Design Resources

- *American Society for Healthcare Engineering  
Pipe Medical Gas Consumption Evaluation Tool*
- *Kaiser Permanente National Facility Services  
Medical Air and Oxygen Capacities*
- *National Fire Protection Agency  
Considerations for Temporary Compliance Options in Healthcare  
Environments During Covid-19*  
  
*Safe Quantity of Open Medical Gas Storage in Healthcare Facility  
Smoke Compartments*
- *Health Facility Management/ NFPA  
Oxygen Tank Storage Regulations*

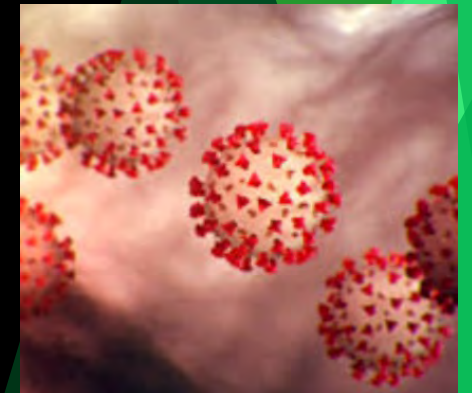
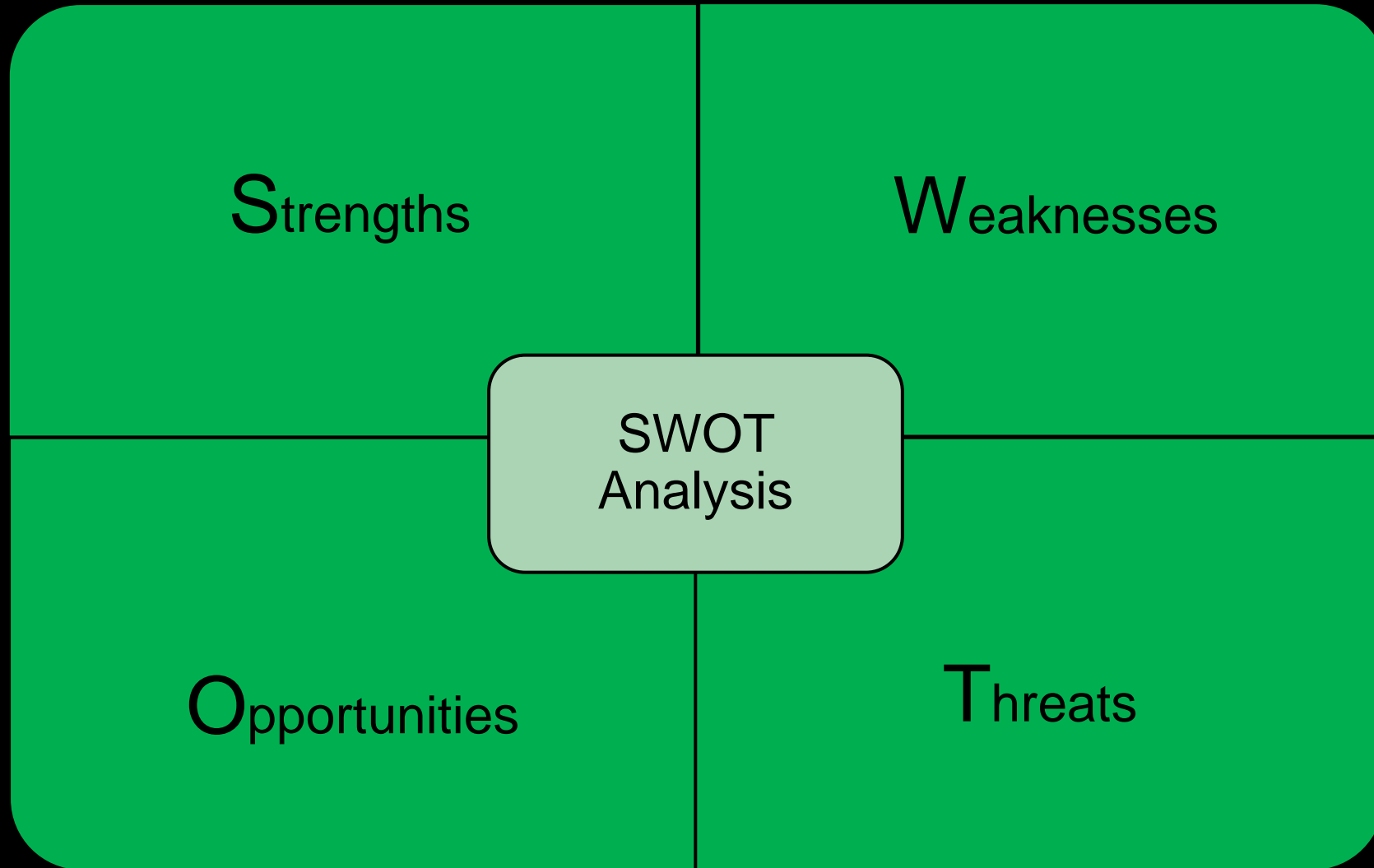


## Chapter 5: Manufactured Assemblies/ Corrugated Medical Tubing

- ▶ New 5.1.10.1.4 (2) Corrugated Medical Tubing (CMT)
- ▶ Flexible
- ▶ Much easier & not utilizing brazing
- ▶ Swaged Fitting-type connection
- ▶ Good for Temporary Ancillary Service Locations



# Considerations for Medical Gas Design





Strengths: Facility Knowledge  
Strategies to Safety



# Strengths

## ***KNOWING YOUR FACILITY***

- ▶ **Educating your staff – (ASSE 6040) through vendors or in-house (2021 Responsible Facility Authority (RFA))**
- ▶ **Current in-line drawings for med gas piping**
- ▶ **Utilizing a software medical gas management program**
- ▶ **Managing your medical gas inventory**
  - ❑ **Helps with *planning & consulting***
  - ❑ **Helps with *design***
- ▶ **Knowing flow parameters**
- ▶ **Having an “*Emergency Plan*” in case of failure**
- ▶ **Providing a *Risk Assessment* for spaces**
- ▶ **Inlet and exhaust pipe sizing for future needs**
- ▶ **Electrical requirements**



## Weaknesses

# FACILITY MEMORY

The expertise held by a select few key staff who have gained their facility-specific knowledge through experience within that organization



- ▶ Avoid the pitfall of relying on staff *knowledge and experience* in responding and recovering from an emergency.
- ▶ Without proper documentation, *lay offs, retirement or natural attrition* can cause enormous *gaps* in transfer of *knowledge*.
- ▶ Train and learn from your Medical Gas Experts including both internal and external resources with equipment capabilities.
- ▶ Document while the info is accessible!

## Opportunities

# Category 1 Operation and Management

## OPERATIONS AND MANAGEMENT DOCUMENTATION

Maintenance Programs with:

- 5.1.14.2.2.1 Inventories
- 5.1.14.2.2.2 Inspection Schedules (PM's)
- 5.1.14.2.2.3 Inspection Procedures (Risk Assessment)
- 5.1.14.2.2.2 Maintenance Schedules

Reliability-Centered Maintenance Program (RCM)

*Have paper trails*

## ***Reliability-Centered Maintenance Program***

*Plan for life cycle replacements  
and unexpected failures.*





## *KNOWING YOUR FACILITY*



- ▶ Standard EM.02.02.09 EP 07
- ▶ **The Emergency Management Plan**

### Elements of Performance for Emergency Management

- For organizations that plan to offer services during an emergency: **The Emergency Management Plan** describes how the organization will deliver alternative means of meeting essential building utility needs and provide *continuous* services during an emergency.
- Examples of potential utility problems might include **disruption to piped medical gas systems, failure of backup generators and/or water pipe rupture.**

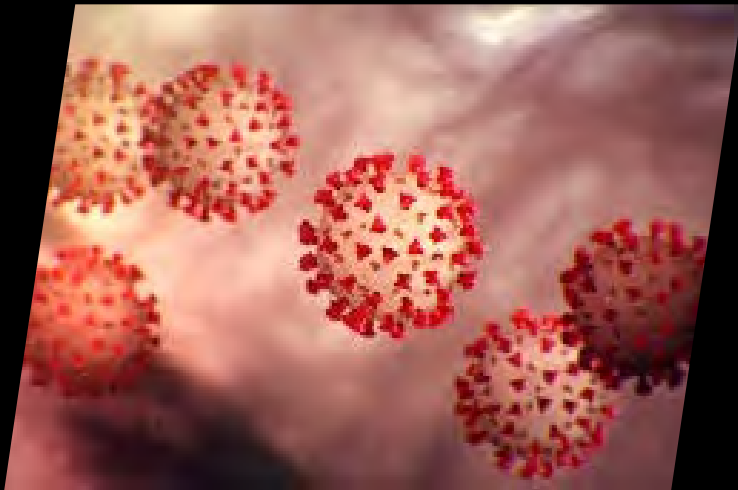
## Identifying *Threats* Utilizing EPP Rules

# Chapter 12: Revised Emergency Management

## CMS Emergency Preparedness Rule

**CMS.gov**

Centers for Medicare & Medicaid Services



- ▶ To increase patient safety during emergencies.
- ▶ To establish consistent emergency preparedness requirements across provider and supplier types.
- ▶ Establishes a more coordinated response to natural and man-made disasters.





The Joint  
Commission

## Identifying Threats Utilizing EPP Rules

# Elements of Performance for Emergency Management

### ▶ Standard EM 03.01.03 EP 11

- Monitor the management of staff roles and responsibilities during emergency response exercises.

### ▶ Standard EC 04.01.01 EP 11

- Investigate and report utility failures with a focus on team-based communications.

Threats

# RISK ASSESSMENT

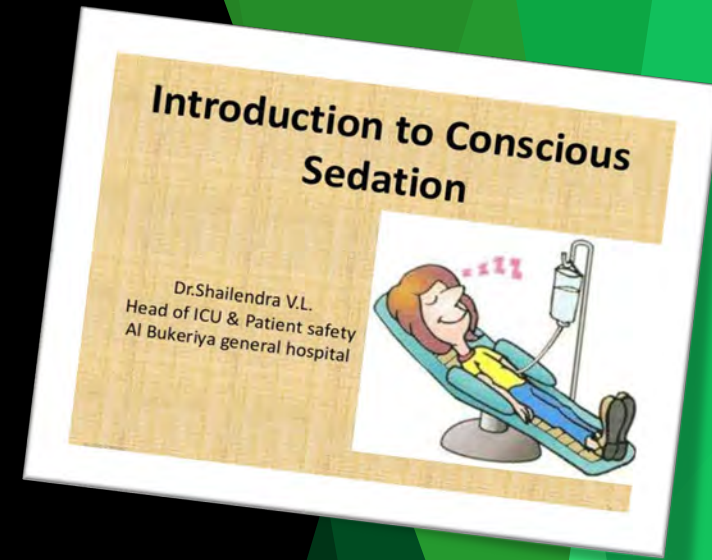
*What are the worst-case scenarios?*

*Look for them...*



# Chapter 4: Risk Assessment - Levels of Sedation

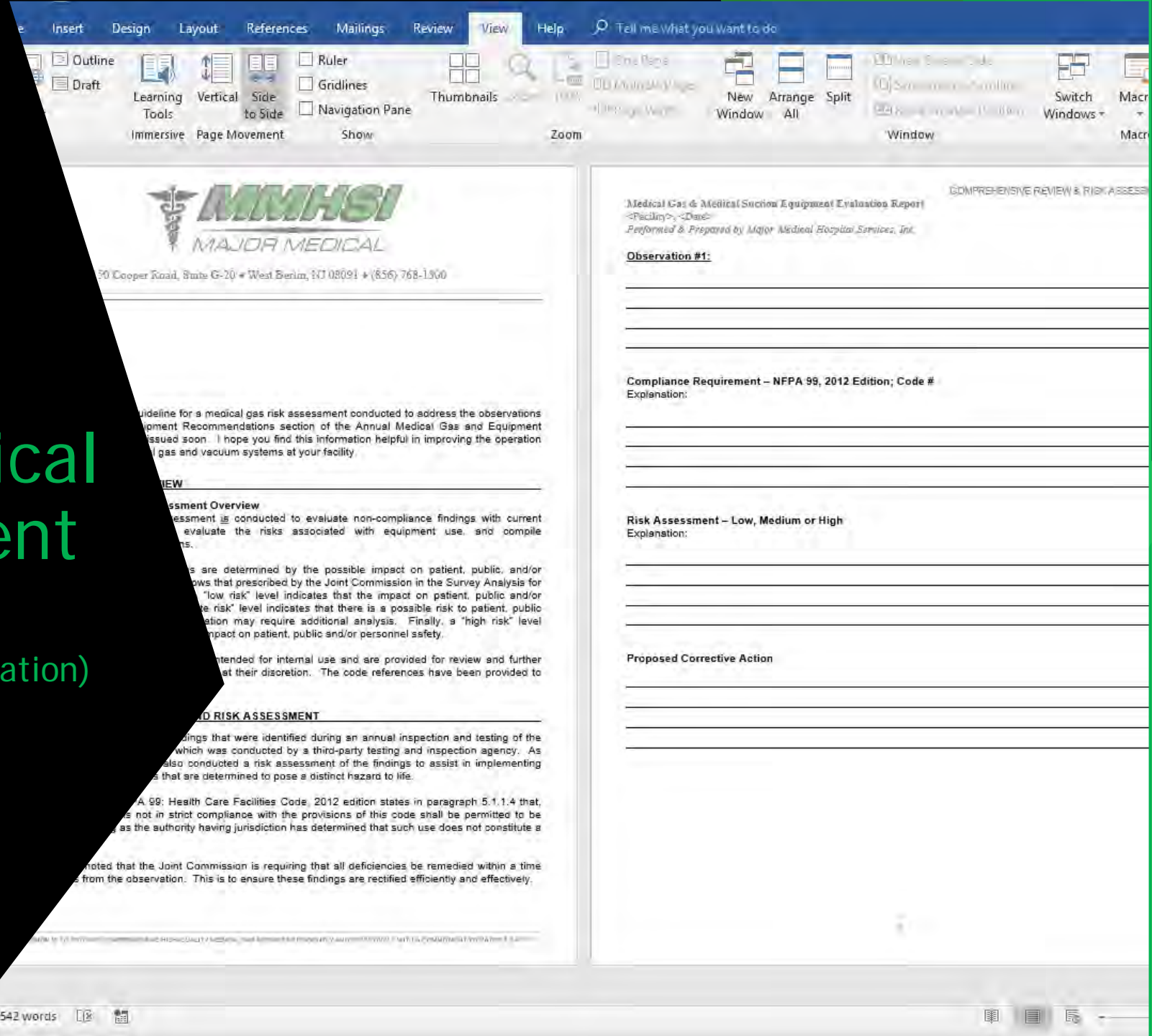
- The scope of necessary safety precautions will be determined by a risk assessment of levels of anesthesia (Ex: use of ZVB & Area Alarms).
- It is the responsibility of the facility's "governing body" to determine through a *documented* process the maximum level of sedation to be used in a given location.
  - ❖ Results of this assessment determine use of
  - ❖ Zone Valves & Area Alarms.





# Guideline for Medical Gas Risk Assessment

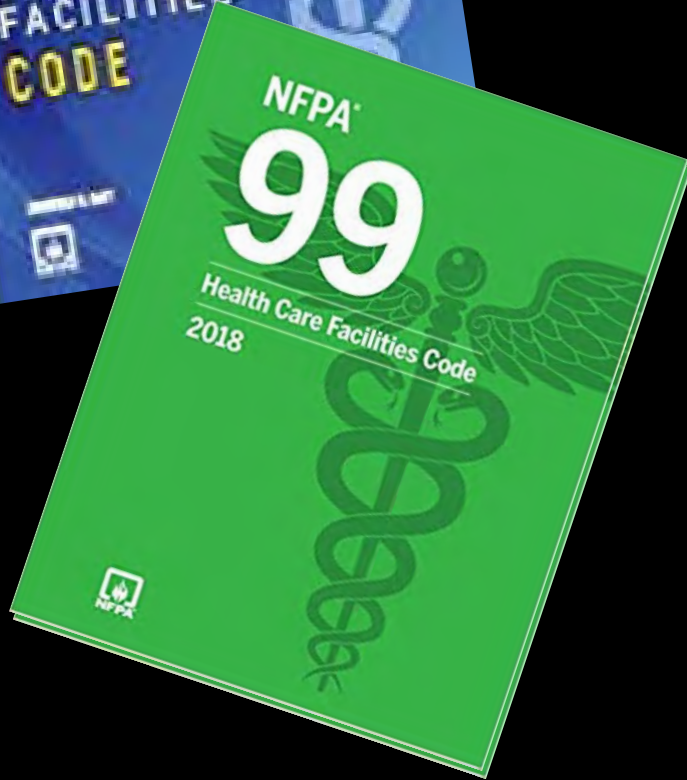
(Ask Providers for Specific Documentation)





Questions regarding pandemic response or design?

# Medical Gas NFPA 99 Changes



# White Papers - Summary of Technical Changes 2018 - 2021

## Medical Gas and Vacuum Systems Handbook

THIRD EDITION

Edited by

**Jonathan R. Hart, P.E.**

Principal Fire Protection Engineer  
National Fire Protection Association

### About the Editor



**Jonathan R. Hart, P.E.**

Jon Hart is a Principal Fire Protection Engineer for NFPA. In this role he serves as staff liaison to NFPA 99, *Health Care Facilities Code*, working with the technical committees and the coordinating committee responsible for the development of the document. He is a developer and instructor of the two-day NFPA 99 Seminar and is the technical editor of the *Health Care Facilities Code Handbook*.

Jon has also worked with codes and standards involving the fire protection of IT equipment, the fire protection of telecommunications facilities, the ventilation control and fire protection of commercial cooking operations, and explosion protection. He has a Bachelor of Science in Mechanical Engineering and a Master of Science in Fire Protection Engineering, both from Worcester Polytechnic Institute. Jon is a registered professional engineer in the discipline of fire protection.

With extracts from Chapters 1 through 5, Chapter 15, and Annexes A and B of the 2018 edition of NFPA 99, *Health Care Facilities Code*



**NATIONAL FIRE PROTECTION ASSOCIATION**

The leading information and knowledge resource on fire, electrical and related hazards

### About the Contributors



**Mark Allen (Chapter 5)**

Mark Allen is Director of Marketing for BeaconMedaes and has been involved in the writing of the medical gas standards in NFPA 99 since the 1983 edition. He is also involved with the Canadian Standards and ISO medical gas and vacuum standards. He has also contributed to the writing of several other industry guidelines, design guides, and technical articles involving medical gas and vacuum piping systems.



**Neil Gagne (Chapter 15)**

Neil Gagne is one of the principle owners of William G Frank Medical Gas Testing & Consulting LLC. He is a voting member of the NFPA 99 Technical Committee and specializes in the design and testing of medical gas systems. Currently he holds the credentials of ASSE 6010, 6020, 6030, 6035, 6040, 6050 and MGPPO CMGV (Credentialed Medical Gas Verifier).



**Jonathan Willard, CPD, PMP, CHC, CMGV (Test Procedures, Chapter 5)**

Jonathan Willard is the President of Acute Medical Gas Services, Inc., a comprehensive turnkey provider of medical and specialty gas services and equipment. He has worked in effectively all aspects of the medical gas industry, including regulatory compliance, consulting, design, construction, testing, training, and emergency preparedness, for over 20 years. His involvement in health care projects have taken him all over the world, including Afghanistan, Korea, Cuba, Haiti, and St. Lucia. In addition to being one of a handful of individuals holding all of the ASSE 6000 medical gas certifications, Jonathan is a principal voting member of the NFPA 99 Technical Committee on Medical Gas and Vacuum Piping Systems and the NFPA 55 Technical Committee on Industrial and Medical Gases. He holds a Credentialed Medical Gas Verifier (CMGV) certification and currently serves on the Medical Gas Professional Healthcare Organization (MGPPO) Board of Directors. He is also Certified in Plumbing Design (CPD), a LEED AP (Accredited Professional), a certified Project Management Professional (PMP), and an ASHE Certified Healthcare Constructor (CHC) with an M.S. degree in business education (MBE) and an M.S. degree in community economic development.

NFPA  
**99**

Health Care Facilities Code  
2018

# NFPA 99 2018: Summary of Changes

## Chapter 3 - Definitions

- ❑ Defining & Clarifying Terms

## Chapter 4 - Fundamentals

- ❑ Fundamentals of Risk Assessment

## Chapter 5 – Gas & Vacuum Systems

- ❑ Outdoor/indoor locations for central supply
- ❑ Storage of Medical Gas Cylinders
- ❑ Controls for Line Pressure
- ❑ Auxiliary Source Connection
- ❑ Oxygen Concentrator Supply Units
- ❑ Cryogenic Fluid Central Supply Systems
- ❑ Operating, Area and Local Alarms and Signals
- ❑ Vacuum Filtration
- ❑ Manufactured Assemblies/ Corrugated Medical Tubing
- ❑ System Inspection
- ❑ Source Equipment Labelling
- ❑ Bulk System Verification

## Chapter 11 – Gas Equipment

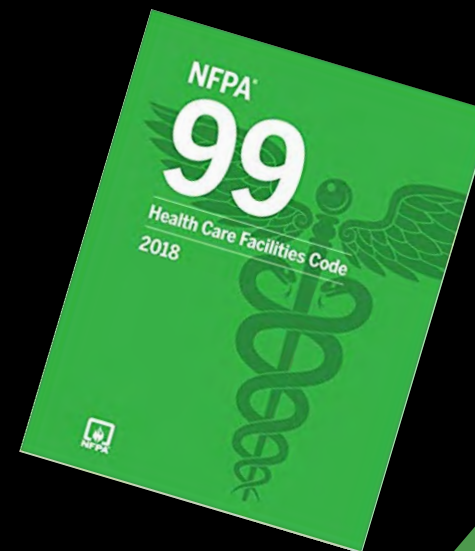
- ❑ Performance and maintenance of gas equipment in *new and existing* healthcare facilities
- ❑ Cylinder Storage and Protection

## Chapter 12 – Emergency Management

- ❑ Pandemic/ COVID Response

## Chapter 15 - Dental Gas and Vacuum Systems

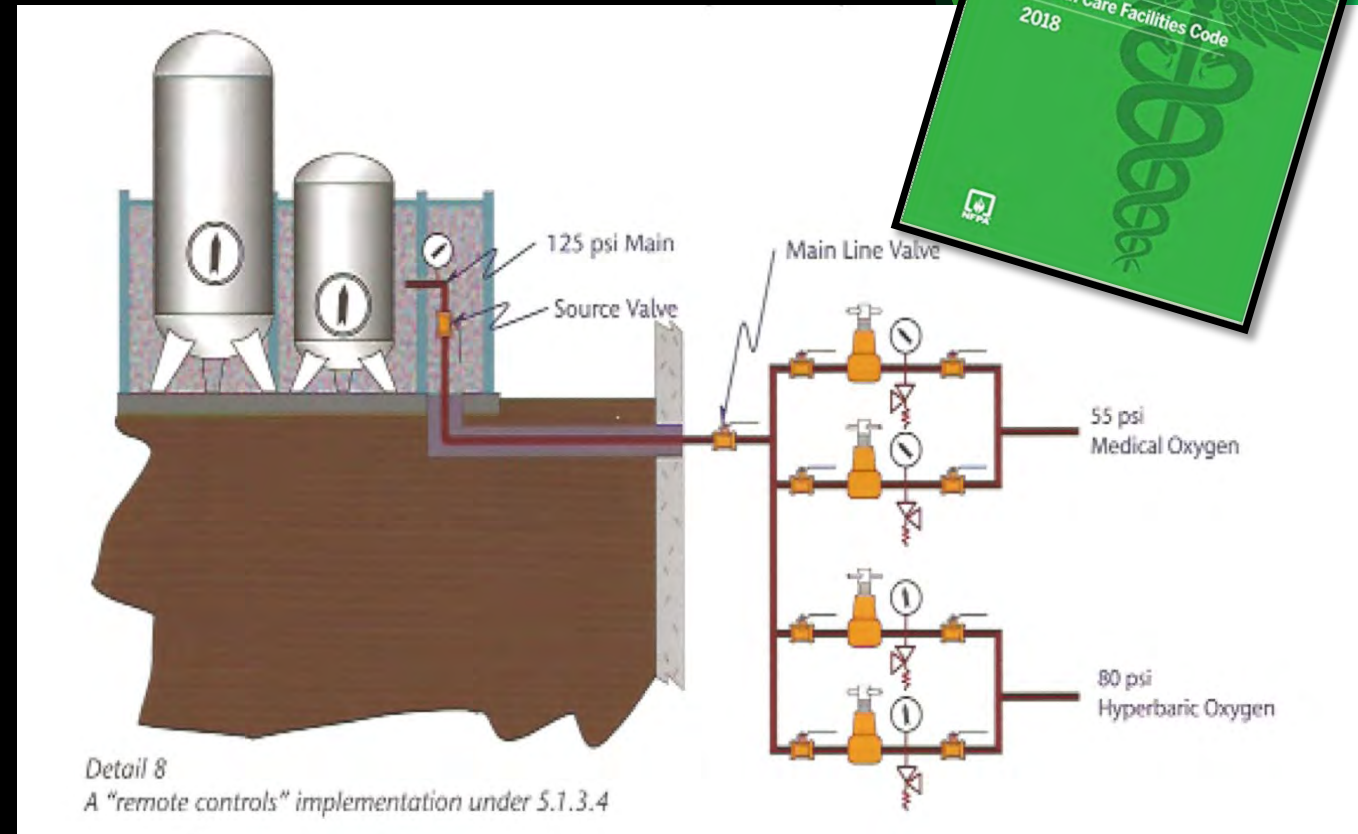
- ❑ Removed from chapter 5 and moved to its own chapter



# Chapter 5: Central Supply System Location

“Remote” Control Equipment  
(i.e. Regulators, valves, and gauges)  
for Central Supply Systems

Control Equipment is allowed to be  
remote from the source equipment  
with this new provision (5.1.3.4).



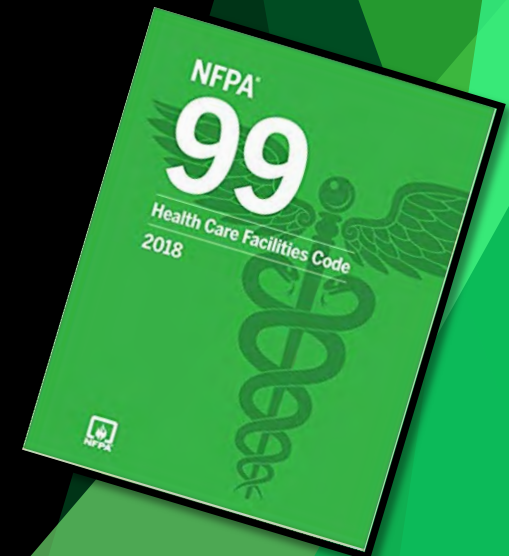
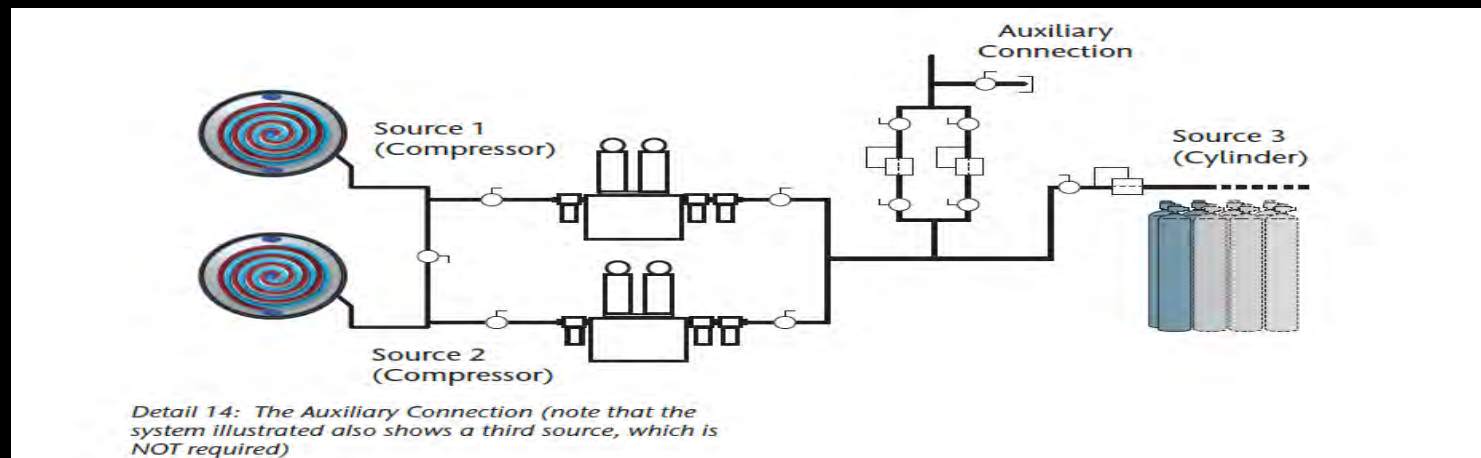
Detail 8  
A "remote controls" implementation under 5.1.3.4

## Chapter 5: Auxiliary Line Connections

**2015 - 5.1.3.5.7 Auxiliary Source Connection.** All source systems shall be provided with an auxiliary source connection point of the same size as the main line, which shall be located immediately on the patient side of the source valve.

**2018 - 5.1.3.5.7 Auxiliary Source Connection.** Only for Cryogenic fluid central supply systems (*Personal Opinion – all source equipment should have an auxiliary connection*)

- **5.1.3.5.7.1** The connection shall consist of a tee, a valve, and a removable plug or cap.
- **5.1.3.5.7.2** The auxiliary source connection valve shall be normally closed and secured.

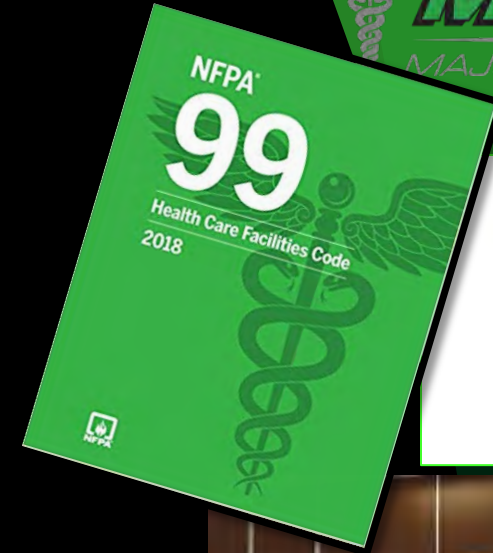


## Chapter 5: System Inspection

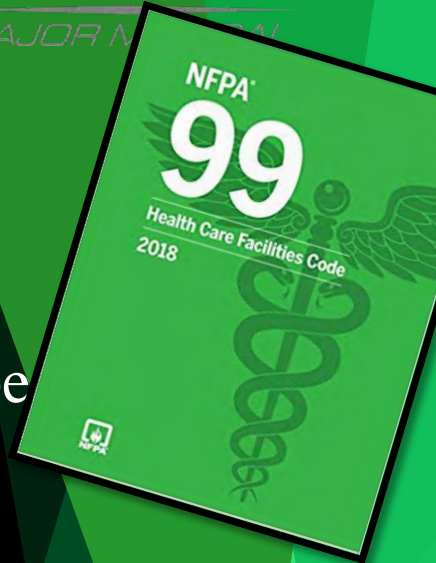
### 5.1.14.2.3.1 Inspection & Testing Operations

#### REMINDER

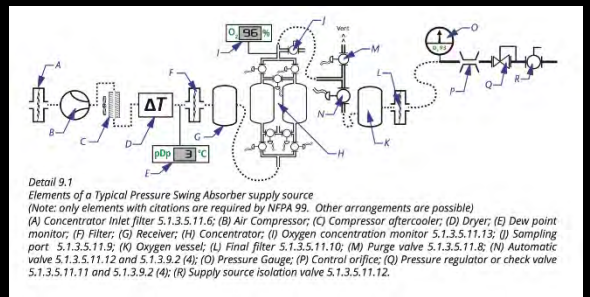
- 5.1.6.1 (5) Flow test is required (by manufacturer)
- 5.1.6.2 Changes provide clarity on the specific testing requirements of pressure loss
- 5.1.6.5 Manufacturer must certify hose burst pressure
- 5.1.6.9 Hoses must be thoroughly labeled & dated  
Helps maintenance people know when maintenance or replacement is needed
- Installer/Manufacturer should provide this documentation for verifier



# Chapter 5: Oxygen Concentrator Supply Units (5.1.3.5.11)



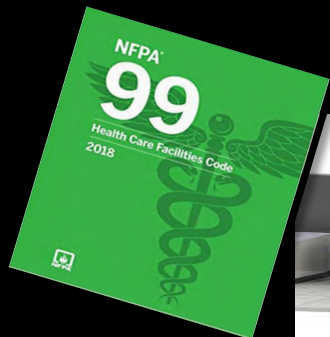
- ❑ Valved sample port and vent (to outside) are required
- ❑ “Outlet” valve to isolate all components from the pipeline required to be both manual and automatic
  - Manual to isolate source if needed for maintenance
  - Automatic if oxygen concentration drops too low (contaminated sieve bed)

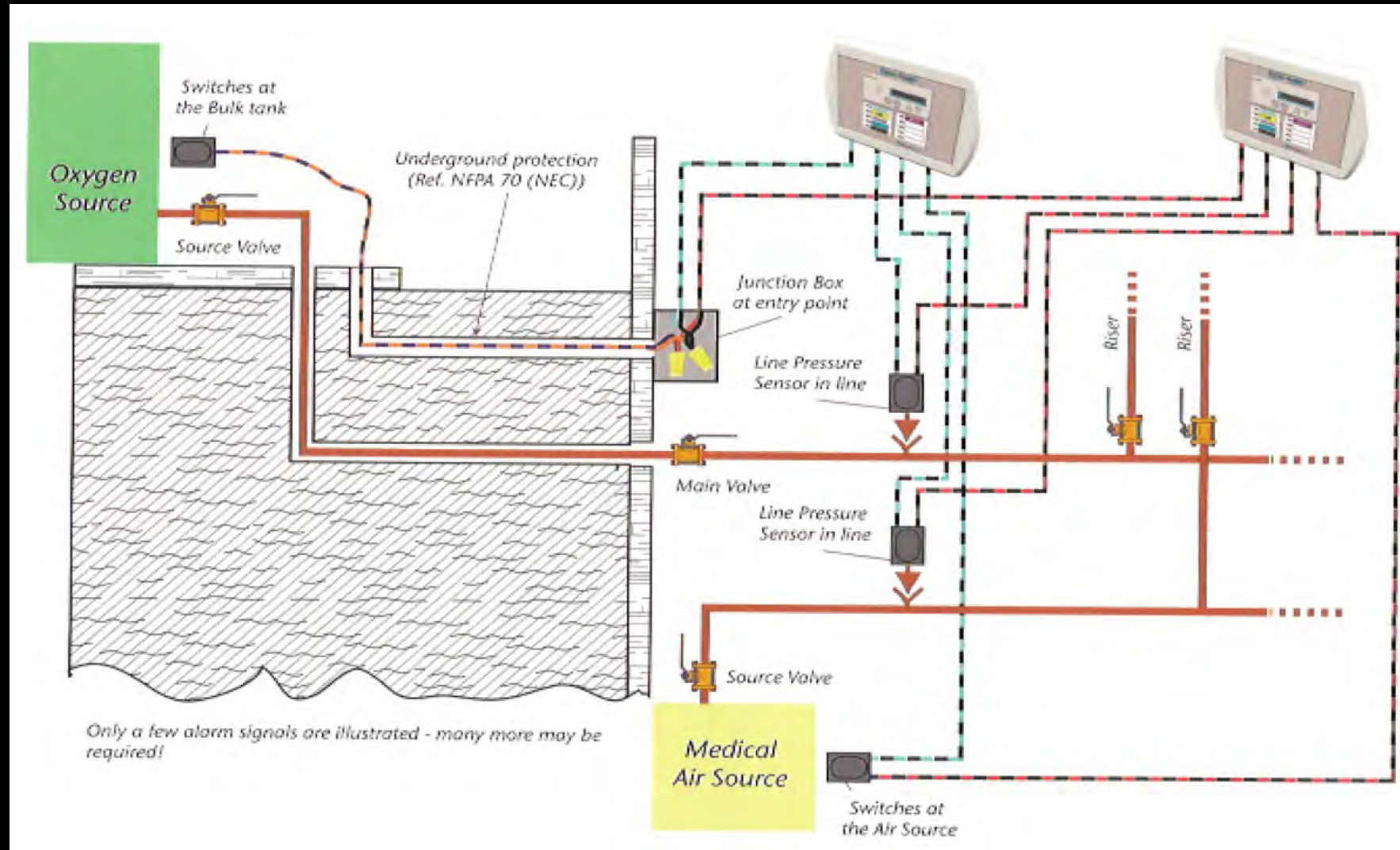


## Chapter 5: Oxygen Concentrator Supply Units (5.1.3.5.11)

Normal air is about 21% oxygen and 79% nitrogen

- ❑ Molecular sieve removes the nitrogen
- ❑ A vent, blower, or pump is used to remove the nitrogen and recycle the sieve.
- ❑ Sieve bed also removes particulates/contaminants
  - Filter required downstream, to remove stray particulate
  - Intake air requirements not as stringent as medical air





## 5.1.9.2.3.6

Underground master alarm wiring single set of wires is permitted, in regard to emerging technologies and otherwise.

## Alarms

### 5.1.9.4.5

One area alarm panel shall be acceptable to monitor multiple rooms located within an immediate vicinity meeting the requirements of 5.1.9.4.4(2).



# Summary of 2021 Changes

- 5.1.3.10 Cryogenic Fluid Central Supply Systems
  - Multiple Changes
- 5.1.10.2.3.2 Labelling for both Vacuum and WAGD
- 5.1.11 Labelling, Identification and Operating Pressure
  - Multiple Changes
- 5.1.13 Category 1 Medical Support Gas
  - Multiple Changes
- 5.1.14 Category 1 Operations and Management
  - Very Important - Multiple Changes



## NFPA 99 2021: Summary of Changes

- Vacuum filtration is required at system source
- Filters efficient to HEPA
- Sight Glass adequate to see any contaminants



**Safety for your employees when draining systems**



## Chapter 5: Downward Facing Outlets/Inlet 5.1.5.17

To avoid inadvertent, disconnect of downward facing hoses or other high stress applications (i.e., ceiling outlet), DISS outlets will now be required.



## NFPA 99 2021: Summary of Changes

### Chapter 5: Bulk System Verification (5.1.12.4.1.4)

- ▶ Reminder: All “bulk systems” are now called “cryogenic fluid central supply systems”
- ▶ Testing / verification of these systems requires an *ASSE 6035 Bulk Medical Gas Systems Verifier* certification, in accordance with CGA M-1 requirements.



CGA M-1-20  
GUIDANCE FOR  
COMPRESSED MEDICAL GAS  
CRYOGENIC FLUID CENTRAL  
SUPPLY SYSTEM TRAINING  
FIRST EDITION

## Responsible Facility Authority (RFA)

### 5.1.14.1 – 2.2 New - 2021

5.1.14.1 **General** - The *Responsible Facility Authority (RFA)* shall have primary responsibilities for the implementation of medical gas and vacuum systems including WAGD and support gas.

Advising on section 1.3 and risk assessments in accordance with 4.2 and interpretations of sections 5.1 through 5.3 as applied to facility.

*Writing and upkeep of portions of the healthcare facility emergency plan effecting piped medical gas and vacuum systems' quality, quantity and continuity of supply.*

*Ensuring emergency plan specifically addresses unusual or exceptional requirements for patient and staff safety arising from elements of design and construction of the building.*

*Developing and enforcing permit to work rules pertaining to medical gas and vacuum systems during repair, modification and construction.*

*Review and acceptance of test results in accordance with 5.1.12.*

*Maintenance of facility records on piped med gas vacuum systems, installation and operations.*



## Chapter 5: Qualifications and Permit to Work Systems for RFA



### 5.1.14.1 (.1 – .3.2)

#### 5.1.14.1.3 *Qualifications of RFA*

5.1.14.1.3.1 The person(s) designated as the RFA shall be qualified to interpret, implement and advise on this code.

5.1.14.1.3.2 Appropriate qualifications shall be demonstrated by any of the following: completion of an educational program acceptable to the hospital's governing body, ASSE 6010, ASSE 6020, ASSE 6030 or ASSE 6040.



## Responsible Facility Authority RFA



## Guideline for RFA Requirements

Shutdown Procedures a must in this qualification

How many Facilities have a Preconstruction Risk Assessment?

Responsibilities include the following:

- Implementing the piped medical gas and vacuum system requirements of NFPA 99 for the health care facility
- Participating in the risk assessment in an advisory role as it pertains to piped medical gas and vacuum systems
- Writing and maintaining the portions of the health care facility's emergency plan that affect the piped medical gas and vacuum systems

Ensuring the health care facility's emergency plan addresses requirements necessary for patient and staff safety arising from elements of design or construction of the building

Developing, maintaining, and managing a permit-to-work system as it relates to piped medical gas and vacuum system maintenance, repair, or construction work

Evaluating piped medical gas and vacuum system inspection and testing reports, including reports on vendor-performed tests, system inspection, and system verification

Ensuring the facility's installation and operations records on piped medical gas and vacuum systems are maintained

Responsibilities include the following:

Interpret, implement, and advise on NFPA 99

Demonstrate competence on the specific equipment and design of the health care facility

Complete an educational program acceptable to the health care facility's governing body and equivalent or ASSE 6010 or ASSE 6020, or credentialing in any of the following:

ASSE 6010, *Professional Qualifications Standard for Medical Gas Systems Installer*

ASSE 6020, *Professional Qualifications Standard for Medical Gas Systems Inspector*

ASSE 6030, *Professional Qualifications Standard for Medical Gas Systems Verifier*

ASSE 6040, *Professional Qualifications Standard for Medical Gas Maintenance*

I have read and understand my responsibilities, and I meet or exceed the qualifications of a Responsible Facility Authority.

Name/Title: \_\_\_\_\_

Signature: \_\_\_\_\_

Date: \_\_\_\_\_



## Permit-to-Work Systems

### 5.1.14.1.3 – 5.1.14.2

*(When Maintenance, repair or construction to the medical gas and vacuum systems is required)*

#### 5.1.14.2 Permit-to-Work Systems

5.1.14.2.1 The RFA plan shall include process to include at least all the following:

1. The effected clinical staff and administration is communicated with prior to work on piped medical gas and vacuum systems
2. Alternate supply or adjustments are in place
3. All work performed by competent and credentialed individual
4. Procedures of shutdown and restoration are communicated to all involved in working on or with the systems
5. Safety procedures are in place and observed
6. Code observed in execution of maintenance repair and construction
7. Effected portions of systems tested in accordance with code and demonstrate acceptability for patient use



# NFPA 99 2021: Summary of Changes

## *Category 1 Piped as and Vacuum Systems Applicability*

### *New Work in existing Facilities*

#### **A.5.1.1.4**

When any element(s) of the system is disturbed, the following should occur:

The specific element(s) that was disturbed should be brought into compliance with the most recent edition of this code.

### *Alarms EOSC*

#### **5.1.3.5.13.2 (8)**

Monitoring temporary supply in use is essential to patient safety.

The facility's EOP should address how the facility will monitor the temporary supply while in use. (The length of time the EOSC will be in use and the availability of staff to monitor temporary supply.)



## *Compressor Intake & Vacuum Exhaust*

### **5.1.3.6.3.11 and 5.1.3.7.7.4**

Medical air intake shall be labeled in accordance with 5.1.11.1 with any method that would distinguish it as a medical air intake.

## *Valves (ZVB accessibility)*

### **A5.1.4.6.1(3)**

Wheeled equipment, such as what is permitted to be located in a corridor in accordance with 18.2.3.4. and 19.2.3.4 of NFPA 101, does not render zone valves inaccessible if located in front of the zone valve.

## *WAGD Labeling*

### **5.1.10.2.3.2**

Systems meeting 5.1.10.2.3.1 shall be labeled as indicated in 5.1.11 for both WAGD and vacuum.

### **5.10.2.3.2**

*Such dual labeling should include the source, piping, valves and alarms.*

### **5.1.11.1.3**

Where vacuum systems are used to serve WAGD systems in accordance with 5.1.10.2.3.1.

*Piping in the immediate area of the WAGD system shall be labeled to indicate both systems.*



## 5.1.14.3.5 Special Precautions

When clinical spaces are converted to nonclinical spaces, medical gas inlets and outlets that are not accessible for maintenance and testing shall be either removed or decommissioned.



### *Pre-Construction Risk Assessment*



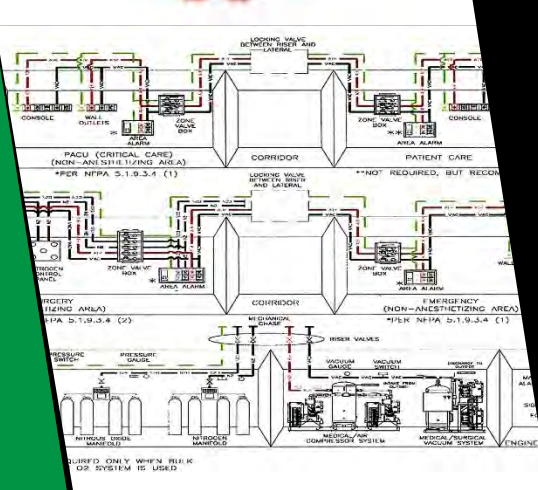
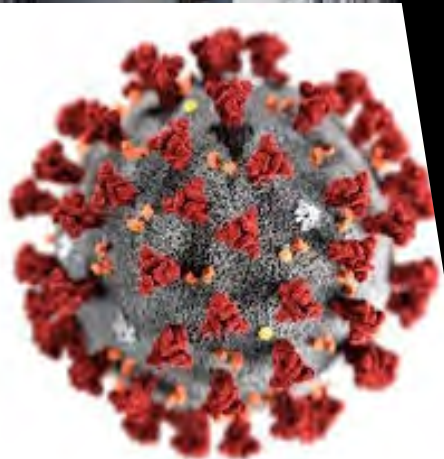


# Summary

# COVID Affects on Medical Gas

Look for...

- ▶ Patient Safety and Clinical Support Ventilator or Oxygen Therapy uses
- ▶ Bulk System Icing
- ▶ Pipe sizes feeding COVID locations (ZVB) provides estimates for Flow and Pressure to Different Areas of the Building
- ▶ Facility Memory (location of medical gas components)
- ▶ Updated Drawings and Labelling (Service Valves, etc.)
- ▶ Risk Assessments (What Risks will there be)
- ▶ Medical gas storage and air exchanges for those locations
- ▶ ?

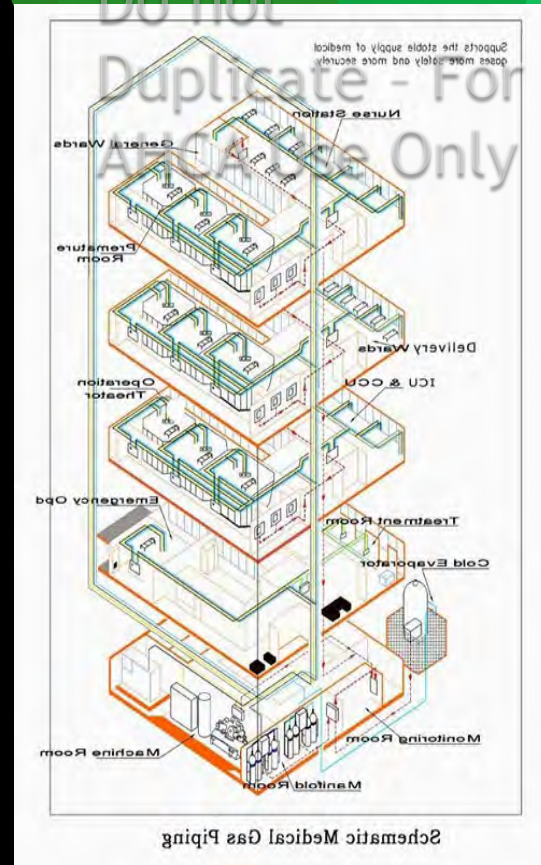


## KNOWING YOUR FACILITY

### Pandemic Response: What We Learned from Medical Gas Overuse

- Medical Gas System Capabilities
- Ventilator Usage
- Infrastructure (Can it Handle It)
- How your bulk supply handles the usage
- Obsolescence of Systems
- New Facility Design
- Identifying Future Needs
- Utilize your Industry Experts
- Consider current or future codes for design of new systems

Example: If You Have a 500 Bed Facility,  
Can you Use 500 Vents or More?



# Alternative Oxygen Supply

Emergency  
Oxygen  
Supply  
Manifolds



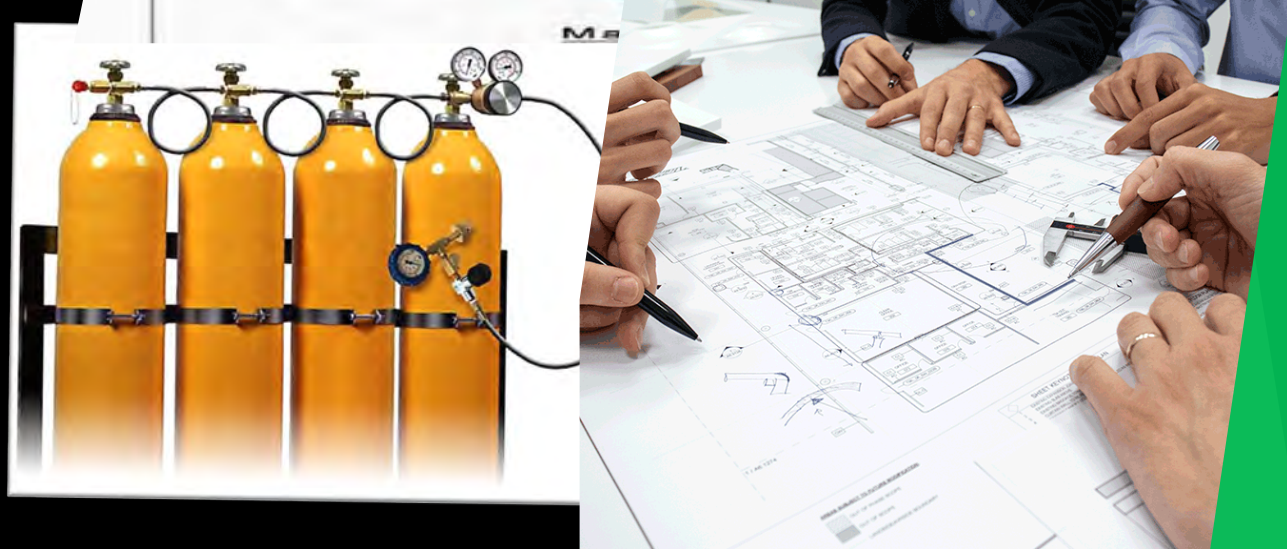
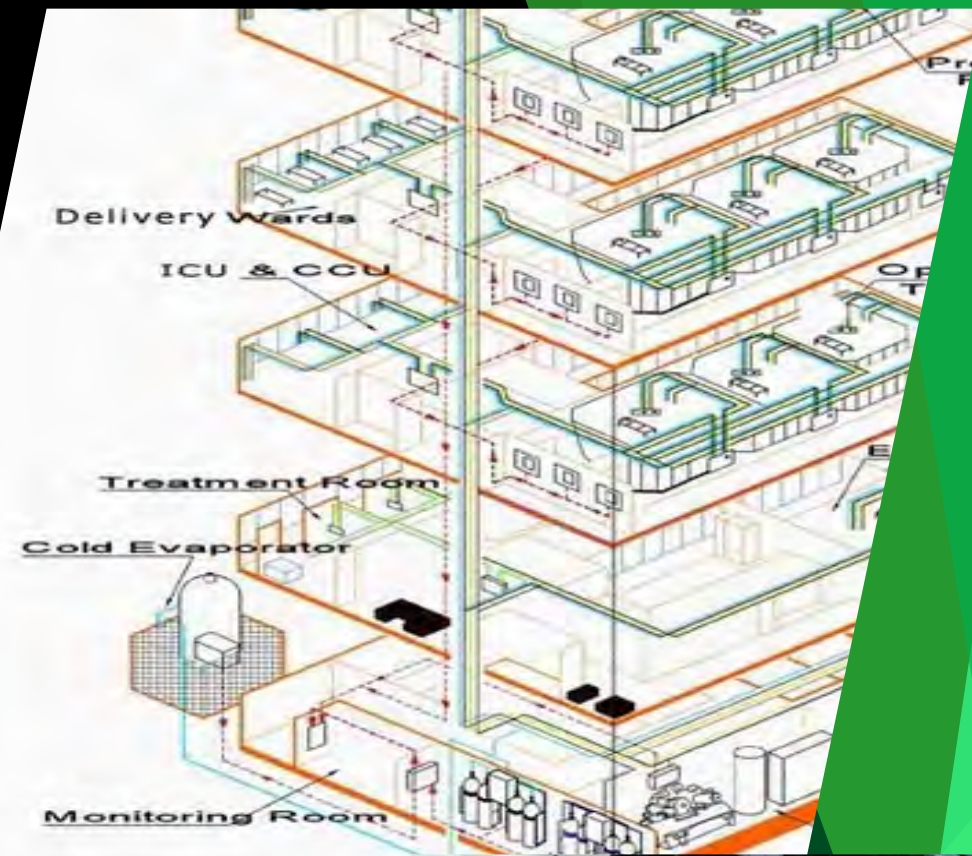
Oxygen  
Medical USP Grade

O<sub>2</sub>

## What are Typical Solutions?

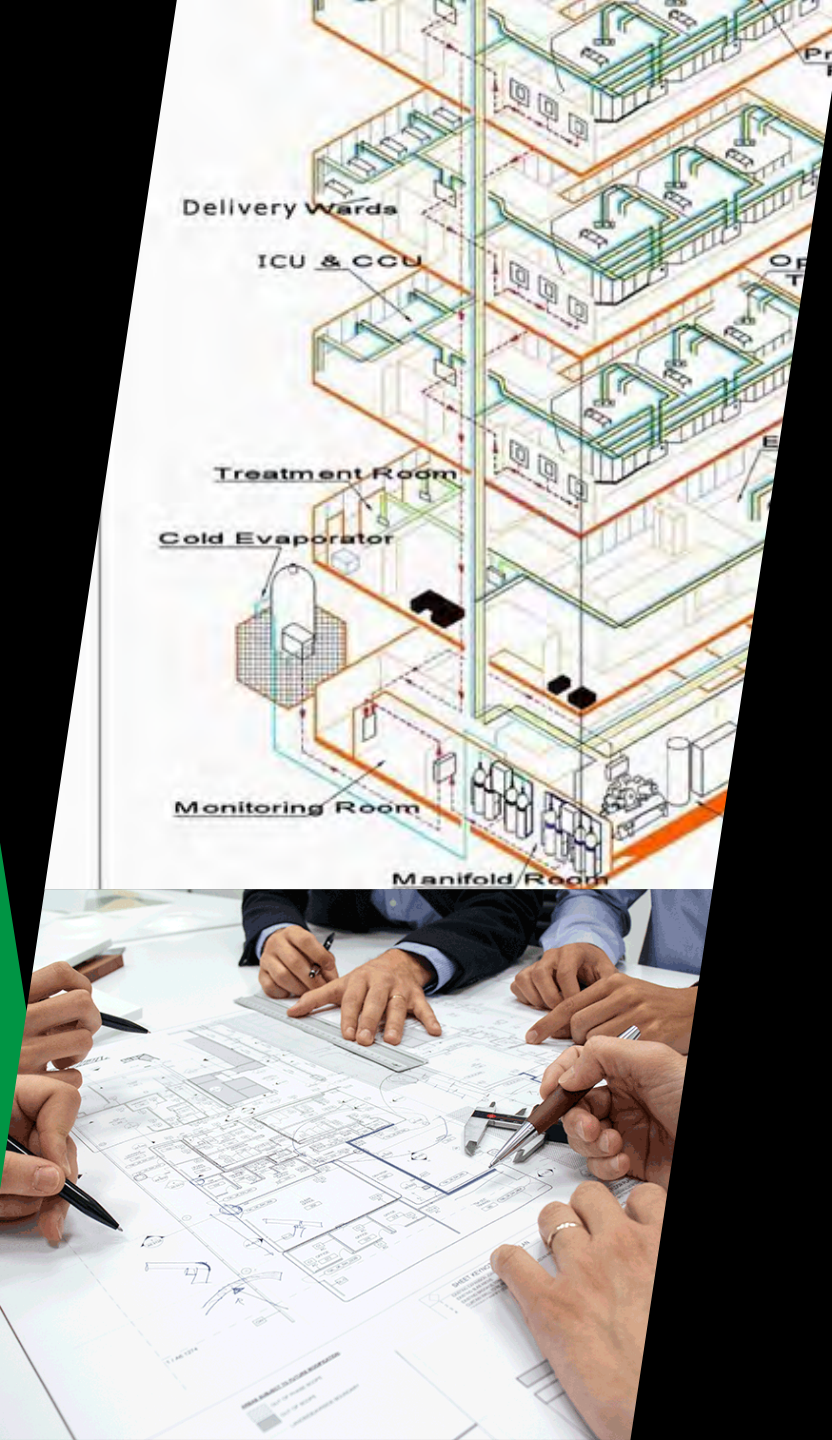
- Bring cylinders to patients or transport multiple tanks with headers/regulators/carts for back feeding.  
*(Always keeping safety in mind when transporting)*
- Call the Cryogenic Fluid supplier to bring an Oxygen Trailer/Truck with Vaporizers to site. Make sure area is cleared for truck (How long will that take and other contingencies?).
- Communicate with your Medical Gas Company & Suppliers to acquire enough rental supplies, cylinders/headers regulator/hoses, on hand for catastrophes.
- Or just a thought, utilizing resources within network and other local facilities.

# Forward thinking Designing Medical gases for the future



# Future Design Specifications for Medical Gasses

- ▶ New and existing building renovations
- ▶ Engineers, architects, get them involved early
- ▶ Support staff or third-party medical gas experts involved
- ▶ Pipe sizing for specific areas for pandemic preparedness
- ▶ Labelling to current pipeline accuracy
- ▶ Documentation and drawing reviews for "as- built" on any new renovations
- ▶ Alleviate stress to infrastructure of the medical gas systems
- ▶ Pipe Size Evaluations are important  
(size to 1.5 capacity?)
- ▶ Source auxiliary connections throughout facility

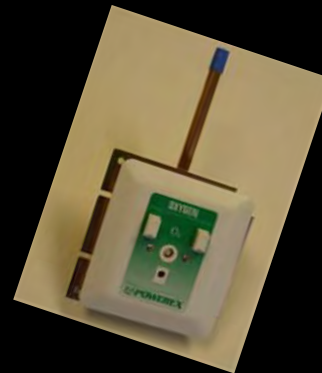
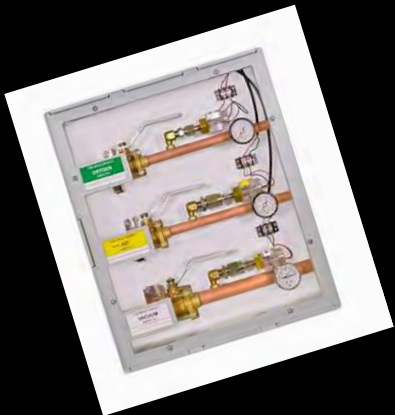


# Knowing and Utilizing Inventories & PM's Will help with your Risk Assessment and Emergency Preparedness Program.

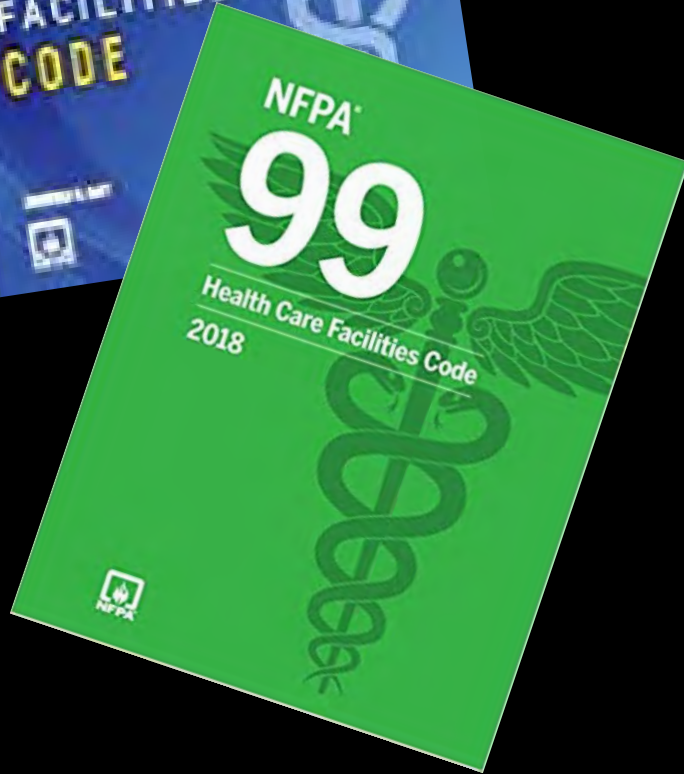
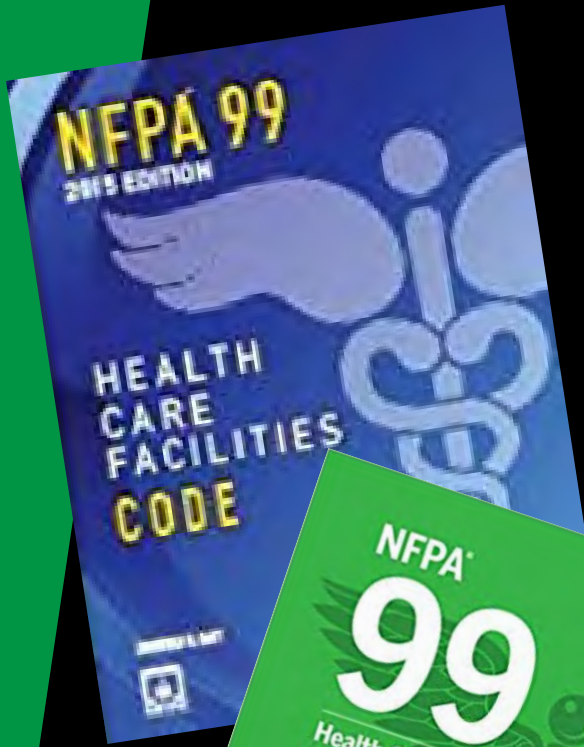
## Maintenance Programs

- [5.1.14.2.2.1 Inventories](#)
- [5.1.14.2.2.2 Inspection Schedules \(PM's\)](#)
- [5.1.14.2.2.3 Inspection Procedures \(Risk Assessment\)](#)
- [5.1.14.2.2.2 Maintenance Schedules](#)

## Organizational Facility Memory Documented



# Medical Gas Utilities Management: NFPA 99 Changes



# NFPA 99 2018: Summary of Changes

## Chapter 3 - Definitions

- ❑ Defining & Clarifying Terms

## Chapter 4 - Fundamentals

- ❑ Fundamentals of Risk Assessment

## Chapter 5 – Gas & Vacuum Systems

- ❑ Outdoor/indoor locations for central supply
- ❑ Storage of Medical Gas Cylinders
- ❑ Controls for Line Pressure
- ❑ Auxiliary Source Connection
- ❑ Oxygen Concentrator Supply Units
- ❑ Cryogenic Fluid Central Supply Systems
- ❑ Operating, Area and Local Alarms and Signals
- ❑ Vacuum Filtration
- ❑ Manufactured Assemblies/ Corrugated Medical Tubing
- ❑ System Inspection
- ❑ Source Equipment Labelling
- ❑ Bulk System Verification

## Chapter 11 – Gas Equipment

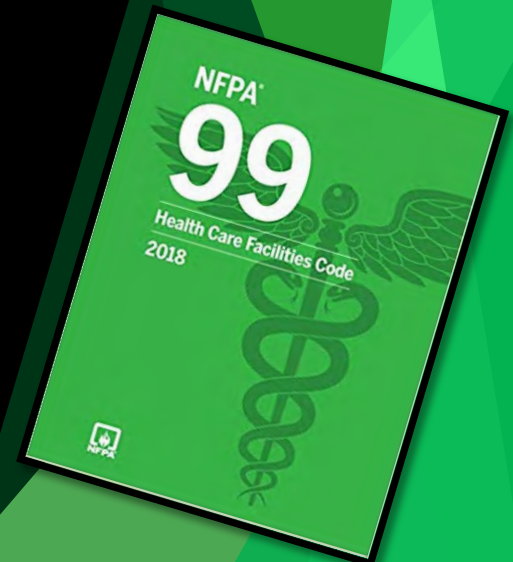
- ❑ Performance and maintenance of gas equipment in *new and existing* healthcare facilities
- ❑ Cylinder Storage and Protection

## Chapter 12 – Emergency Management

- ❑ Pandemic/ COVID Response

## Chapter 15 - Dental Gas and Vacuum Systems

- ❑ Removed from chapter 5 and moved to its own chapter



# Summary of 2021 Changes

- 5.1.3.10 Cryogenic Fluid Central Supply Systems
  - Multiple Changes
- 5.1.10.2.3.2 Labelling for both Vacuum and WAGD
- 5.1.11 Labelling, Identification and Operating Pressure
  - Multiple Changes
- 5.1.13 Category 1 Medical Support Gas
  - Multiple Changes
- 5.1.14 Category 1 Operations and Management
  - Very Important - Multiple Changes



NFPA 99 2021

Qualifications  
and Permit to  
Work Systems



online education



**MMHSA**

MAJOR MEDICAL

Do not Duplicate - For NFPA Use Only



THANK YOU SO MUCH FOR YOUR TIME!!!  
Please contact our office for additional information



**MMHSI**  
MAJOR MEDICAL

1-800-969-1300

www.majormedicalinc.com

